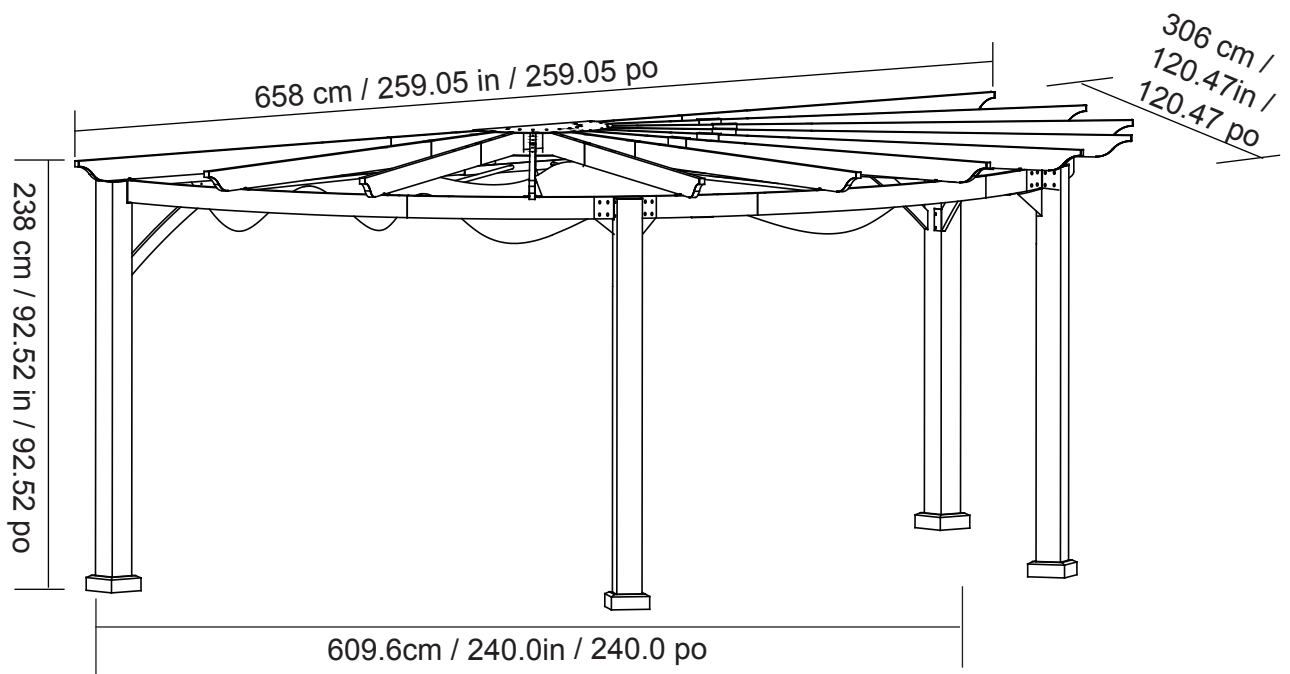


Assembly Manual

10 ft x 20 ft / 3.05 m x 6.1m

Iris Curved Pergola

ITM./ART. 2127023



IMPORTANT. PLEASE READ CAREFULLY AND RETAIN FOR FUTURE REFERENCE

For Outdoor Use only. Not for Commercial Use.



If you experience any product malfunction, defect or are missing any parts, please contact our customer service department at 1-855-586-8118 or [serviccec @ taipengchina.com](mailto:serviccec@taipengchina.com). Our hours of operation are Monday - Friday, 8:30 AM to 5:30PM EST.

SAFETY INFORMATION

For the best assembly and usage experience, please read through all steps before attempting to assemble, operate or install the product

- **WARNING:** It is the consumer's responsibility to comply with any building codes, ordinances, zoning limitations, or local homeowner's restrictions and obtain any required permit, before purchase and installation of the products.
- **WARNING:** KEEP ALL FLAME AND HEAT SOURCES AWAY FROM THIS GAZEBO FABRIC. This item meets the CPAI-84 flammability requirements. The fabric may burn if left in continuous contact with any flame source. The application of any foreign substance to the tent fabric may cause the flame-resistant properties ineffective.
- In the case of any high winds or high amounts of rain/snow, please remove the roof, clear the snow from the roof immediately and check for damage before continuing use.

CAUTION

SET UP YOUR GAZEBO PROPERLY

- This product is heavy so do not attempt to assemble this item alone. For the best and safest assembly experience, we recommend four (4) adults.
- Keep all children, pets and other obstructions away from assembly area.
- If any part is missing or damaged, do not attempt to assemble the product.
- In order to avoid damage to the gazebo and its components, please use the appropriate tools.
- Do not use the structure as support.
- Check all bolts on a regular basis to maintain the sturdiness and safety of the structure.
- Keep instruction manual for future use.
- Do not climb on top of the gazebo. Falling off the gazebo can result in serious injury, possibly even death.

EXAMINE YOUR GAZEBO

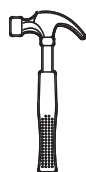
- Examine occasionally to ensure there are no loose parts.
- If loose parts are found, they should be retightened immediately.

PREPARATION

Before beginning assembly of product, make sure all parts are present. Compare parts with package contents list and hardware contents list. If any part is missing or damaged, do not attempt to assemble the product.

Estimated Assembly Time: 3 hours.

Tools Required for Assembly (not included in the box):



Hammer



Screwdriver



Safety goggles



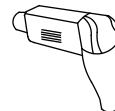
Gloves



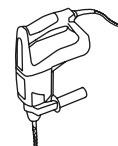
Hardhat



Stepladder


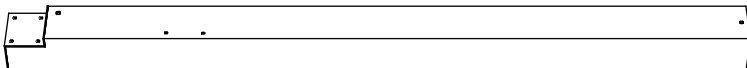
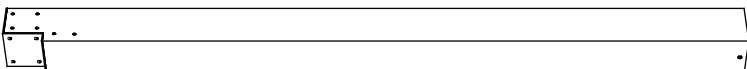




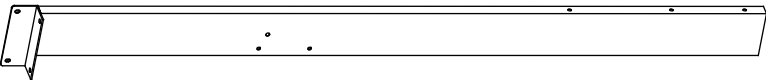
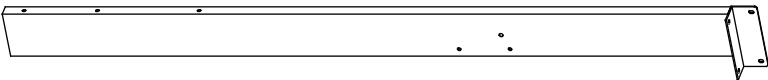
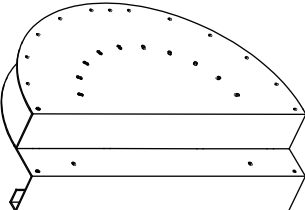


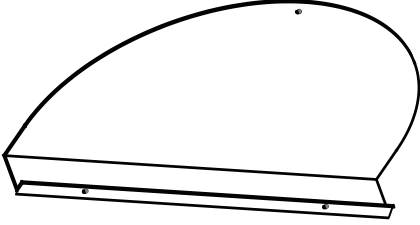
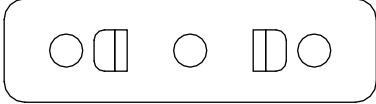

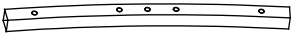



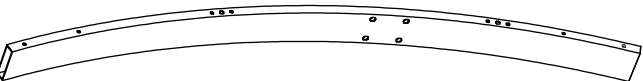

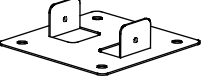
Electric
drill

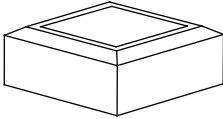








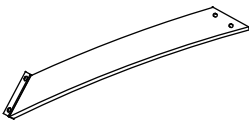
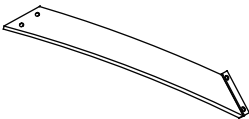
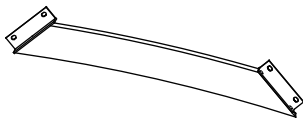



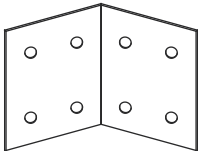
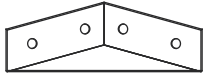


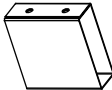





Percussion
drill

Components

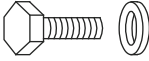


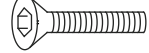
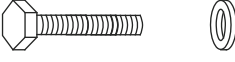
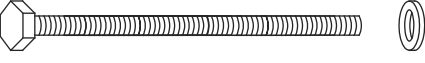

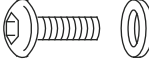
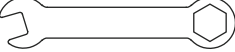


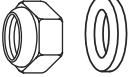






A1	Post	1	
A2	Post	1	
A3	Post	2	
B1	Upper Beam	12	
B2	Upper Beam	10	
B3	Upper Beam	1	
C1	Back Beam	1	
C2	Back Beam	1	
C3	Back Beam	1	
D1	Center Connector	1	

D2	Center Connector	1	
E	Connector	12	
F	Connector	4	
G	Connector	6	
H	Connector	2	
I1	Arched Beam	1	
I2	Arched Beam	1	
J1	Arched Beam	1	
J2	Arched Beam	1	
K	Base Plate	4	

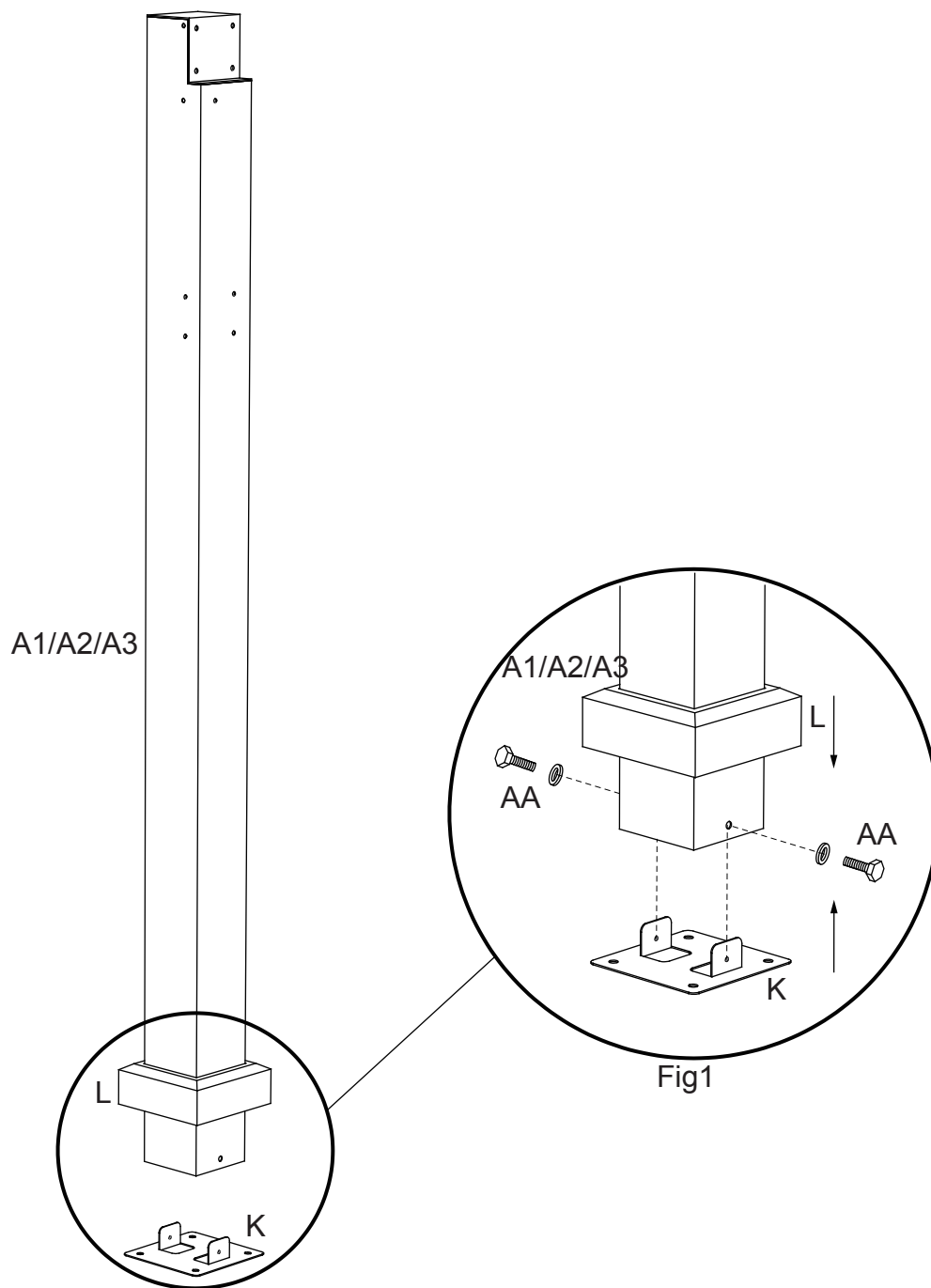
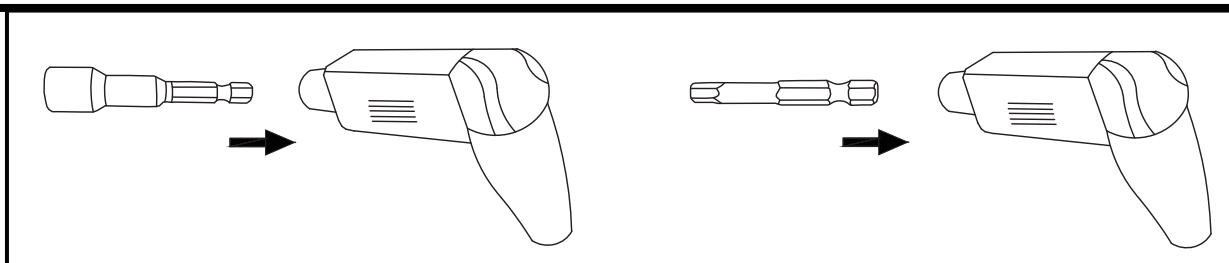
L	Base Cover	4	
M1	Track	1	
M2	Track	2	
M3	Track	1	
O1	Sliding Tube	2	
O2	Sliding Tube	2	
O3	Sliding Tube	8	
O4	Sliding Tube	2	
O5	Sliding Tube	10	
P1	Inclined Strut	1	
P2	Inclined Strut	1	
Q	Inclined Strut	2	
R	Arched Beam	1	

S1	Connector	4	
S2	Connector	4	
T	Connector	24	
U	Protective Cover	6	
V	Protective Cover	12	
W	Guide Pin	1	
X1	Roof	1	
X2	Roof	1	
Y1	Connector	3	
Y2	Connector	3	

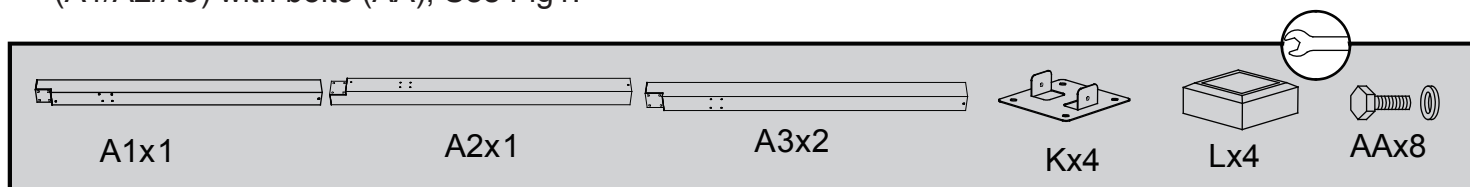
Hardware

AA	Bolt / Flat Washer (m6*15)	304	
BB	Bolt (m6*15)	20	
CC	Screw / Flat Washer	2	
DD	Bolt (m6*40)	10	
EE	Bolt / Flat Washer (m6*35)	4	
FF	Bolt / Flat Washer (m6*95)	1	
GG	Pipe Plug	2	
HH	Bolt / Flat Washer (m6*15)	22	
JJ	Wrench	1	
KK	Expansion bolt	16	
LL	Plastic Plug	20	
MM	Nut / Flat Washer	10	
NN	Nut / Flat Washer	10	
OO	Allen Wrench	1	
PP	Sleeve	1	
QQ	Allen Wrench	1	
RR	Allen Wrench 5#	1	
SS	Allen Wrench 4#	1	

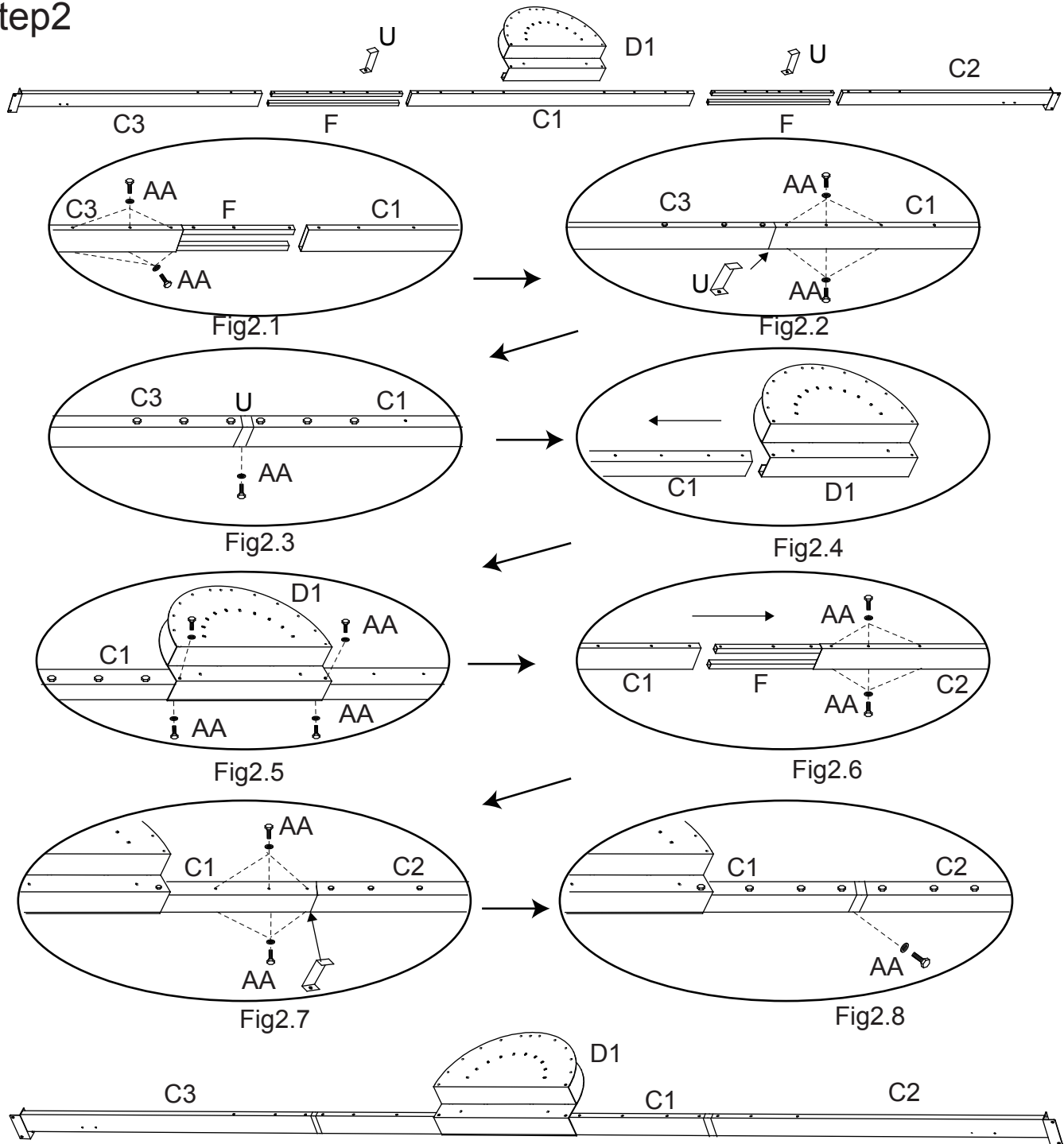
Step1



1.Slide the Base Cover (L) over the Post (A1/A2/A3), then attach the Base Plate (K) to the Post (A1/A2/A3) with bolts (AA), See Fig1.



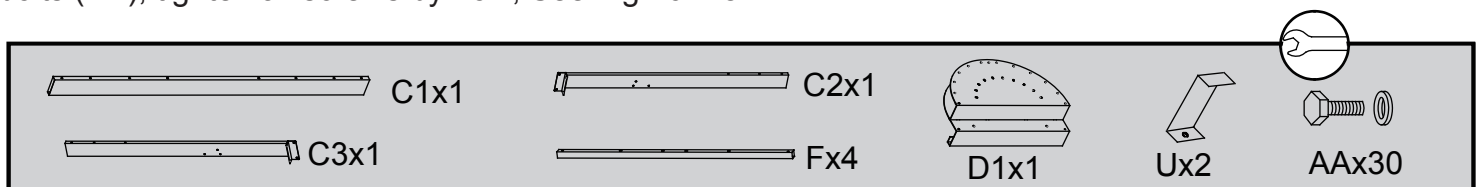
Step2



2.1. Insert one end of the Connector (F) into the Back Beam (C3) and fix it with bolts (AA), insert the other end of the Connector (F) into the Back Beam (C1) and fix it with bolts (AA), and cover the Protective Cover (U), securing it with bolts (AA), See Fig2.1-2.3.

2.2. Insert the Center Device (D1) into the Back Beam (C1) and fix it with bolts (AA), See Fig2.4-2.5.

2.3. Insert one end of the Connector (F) into the Back Beam (C2) and fix it with bolts (AA), insert the other end into the Back Beam (C1), fix it with bolts (AA), and cover the Protective Cover (U), securing it with bolts (AA), tighten all screws by now, See Fig2.6-2.8.



Step3

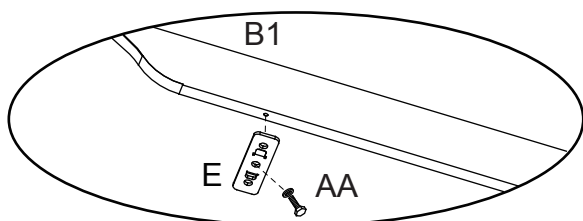
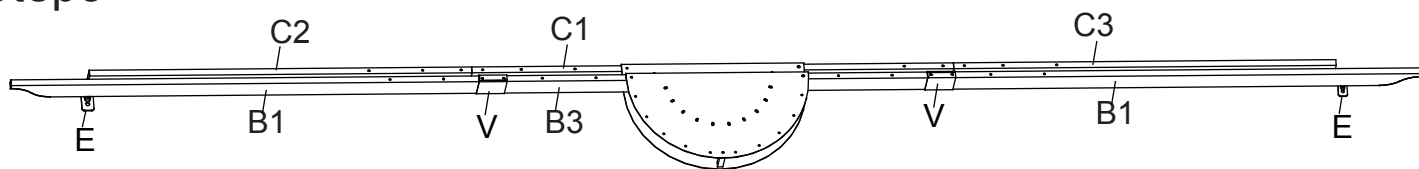


Fig3.1

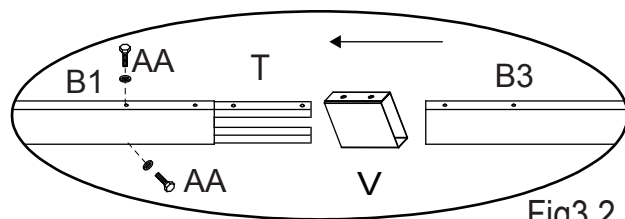


Fig3.2

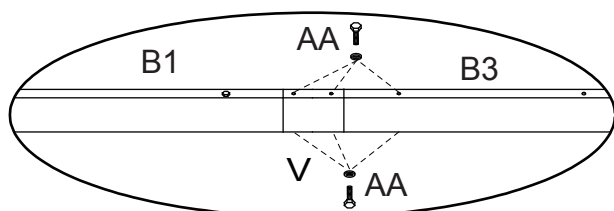


Fig3.3

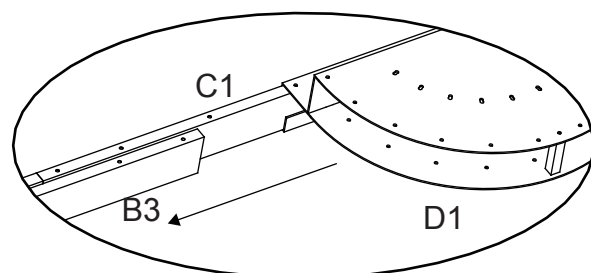


Fig3.4

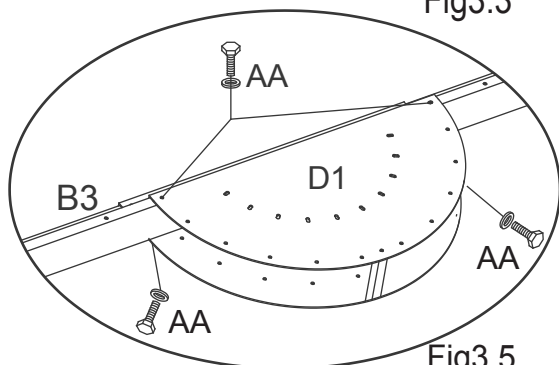


Fig3.5

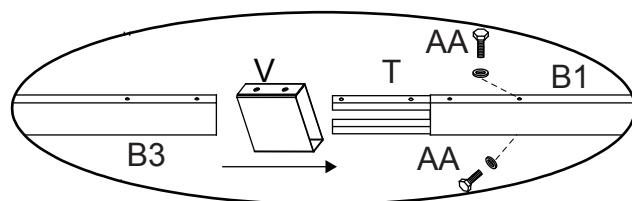


Fig3.6

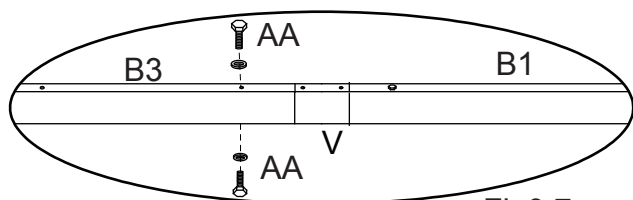


Fig3.7

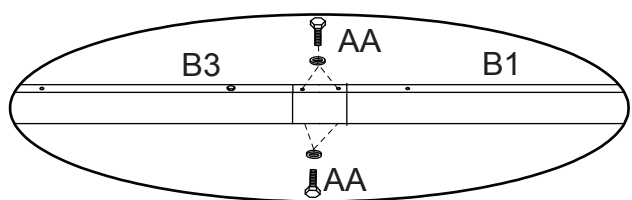


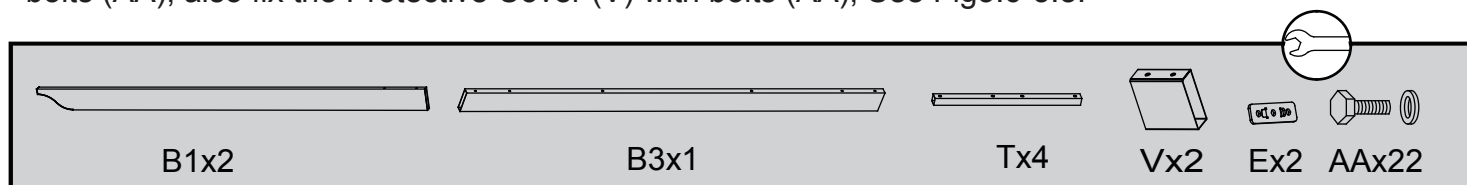
Fig3.8

3.1. Connect the Connector (E) to the Upper Beam (B1) with bolts (AA), See Fig3.1

3.2. Insert one end of the Connector (T) into the Upper Beam (B1) and fix it with bolts (AA), cover the Protective Cover (V), insert the other end of (T) into the Upper Beam (B3) and fix it and the Protective Cover (V) with bolts (AA), See Fig3.2-3.3.

3.3. Insert the Center Device (D) into the Upper Beam (B3) and fix it with bolts (AA). See Fig3.4-3.5.

3.4. Insert one end of the Connector (T) into the Upper Beam (B1) and fix it with bolts (AA), cover the Protective Cover (V), insert the other end of the Connector (T) into the upper beam (B3) and fix it with bolts (AA), also fix the Protective Cover (V) with bolts (AA), See Fig3.6-3.8.



Step4

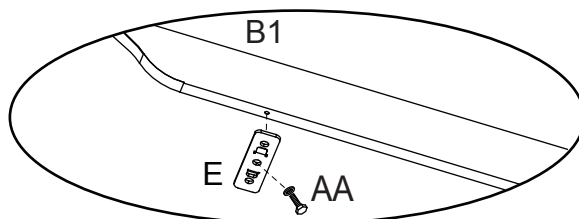
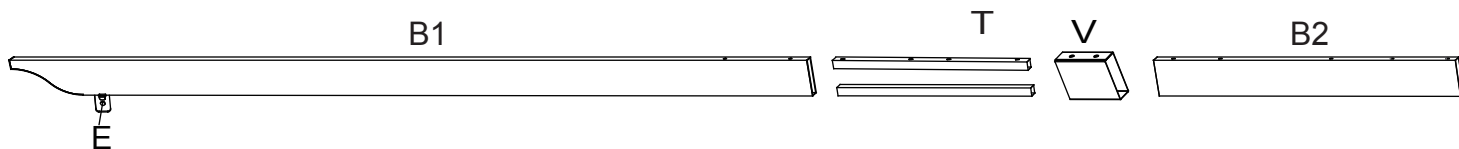


Fig4.1

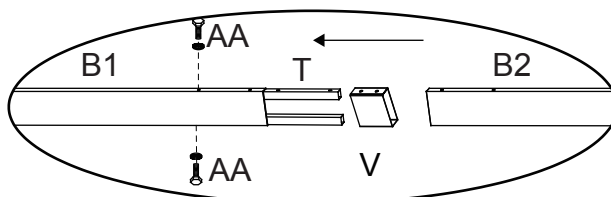


Fig4.2

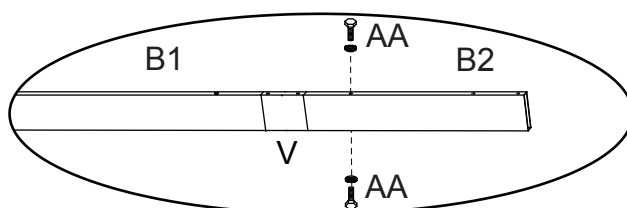


Fig4.3

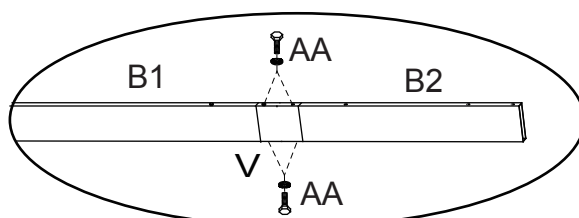
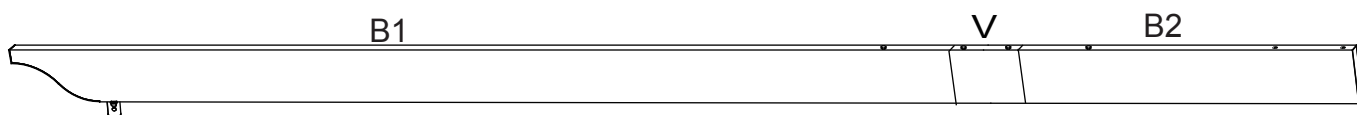
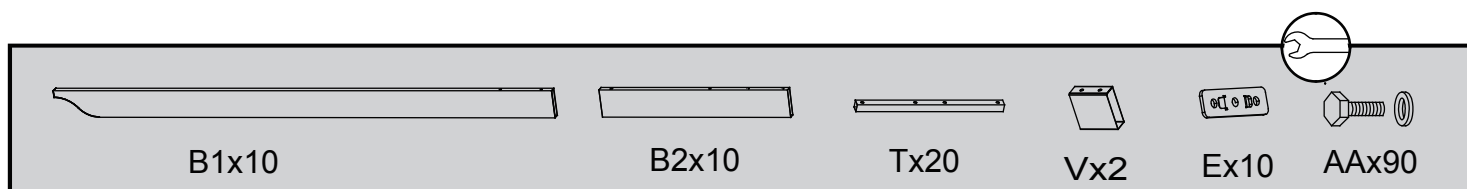


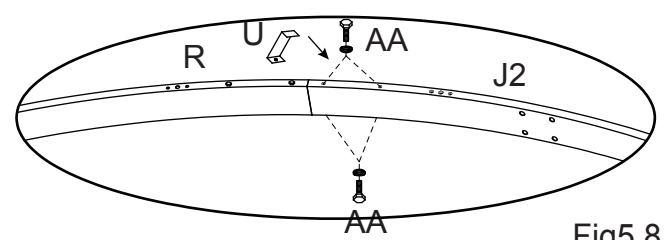
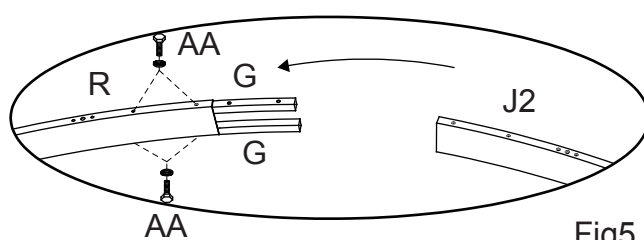
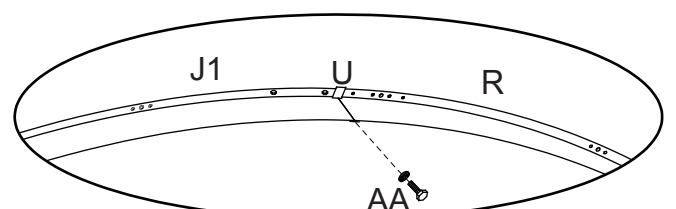
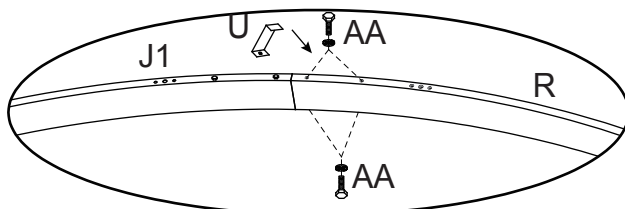
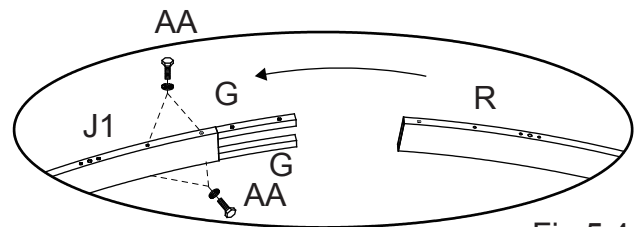
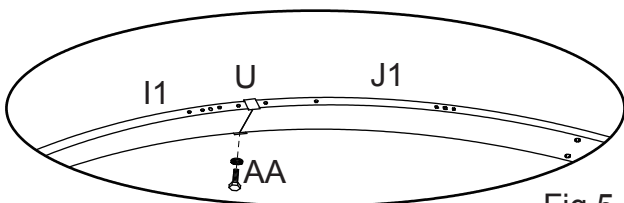
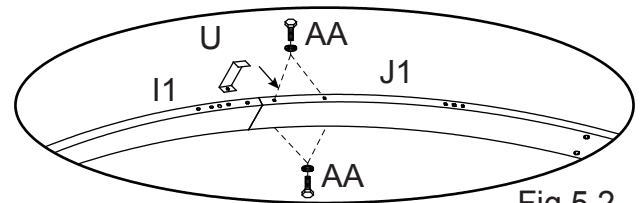
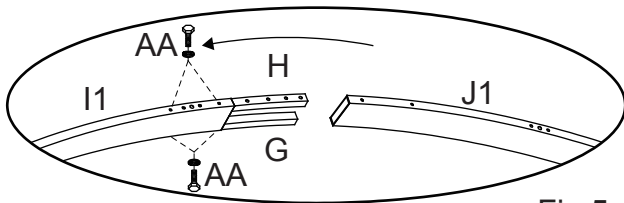
Fig4.4

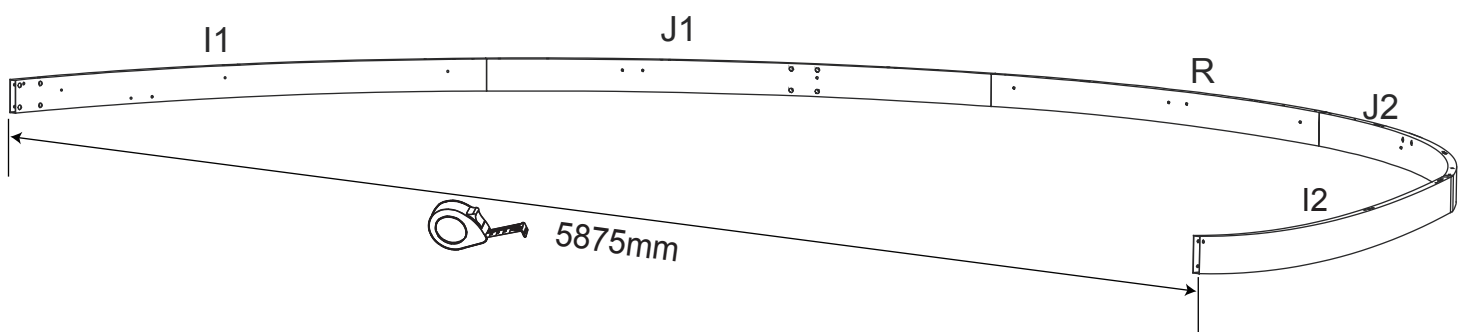
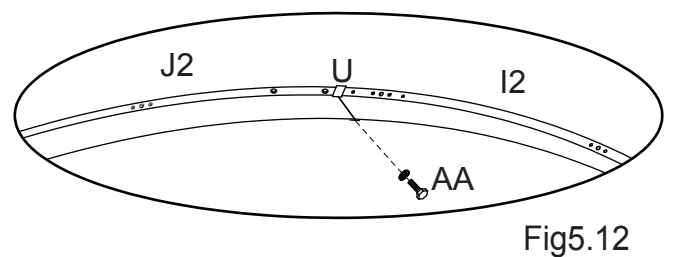
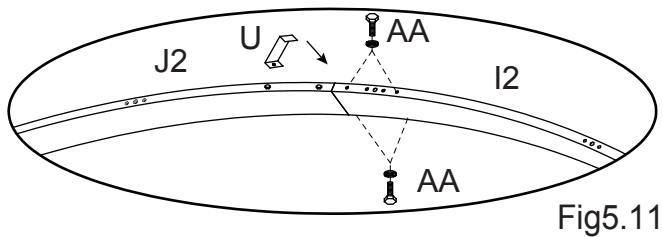
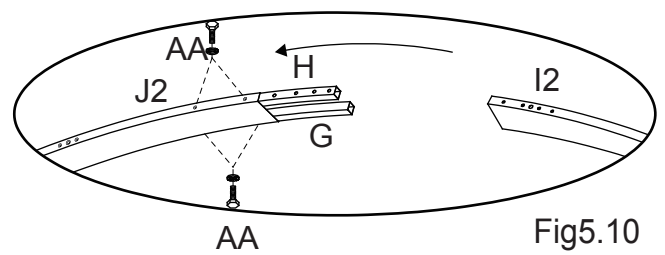
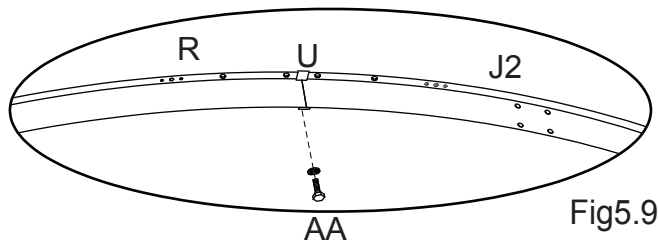


4.1. Connect the Connector (E) to the Upper Beam (B1) with bolts (AA), See Fig4.1

4.2. Insert one end of the Connector (T) into the Upper Beam (B1) and fix it with bolts (AA), cover the Protective Cover (V), insert the other end of (T) into the Upper Beam (B2) and fix it and the Protective Cover (V) with bolts (AA). See Fig4.2- 4.4.







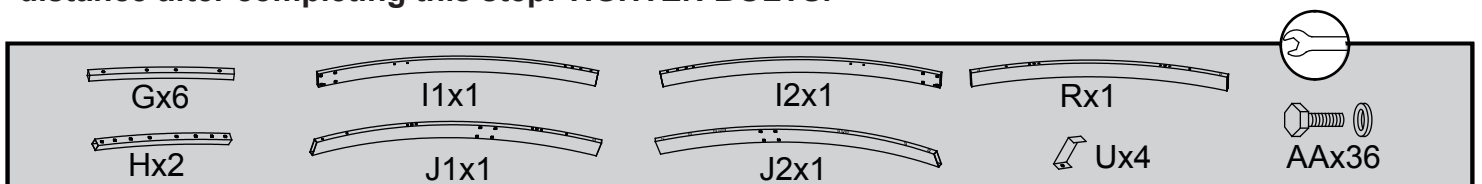
5.1. Insert one end of the Connector (G/H) into the Arched Beam (I1) and fix it with bolts (AA), insert the other end of the the Connector (G/H) into the Arched Beam (J1) and fix it with bolts (AA), and cover the Protective Cover (U), See Fig5.1-5.3.

5.2. Insert one end of the Connector (G) into the Arched Beam (J1) and fix it with bolts (AA), no need to tighten it. Insert the other end of the Connector (G) into the Arched Beam (R), and fix it with bolts (AA), and cover the Protective Cover (U), See Fig5.4-5.6.

5.3. Insert one end of the Connector (G) into the Arched Beam (R) and fix it with bolts (AA) without tightening, insert the other end of the Connector (G) into the Arched Beam (J2) with bolts (AA), then cover the Protective cover (U), See Fig5.7-5.9.

5.4. Insert one end of the Connector (G/H) into the Arched Beam (J2) and fix it with bolts (AA), no need to tighten it, insert the other end of the Connector (G/H) into the Arched Beam (I2), then cover the Protective Cover (U), See Fig5.10-5.12.

Note: Be sure measurements diagonally across the overall frame are within 5mm of the same distance after completing this step. TIGHTEN BOLTS.



Step6

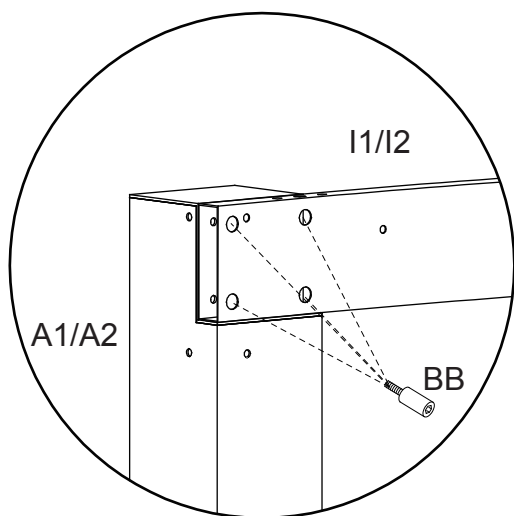
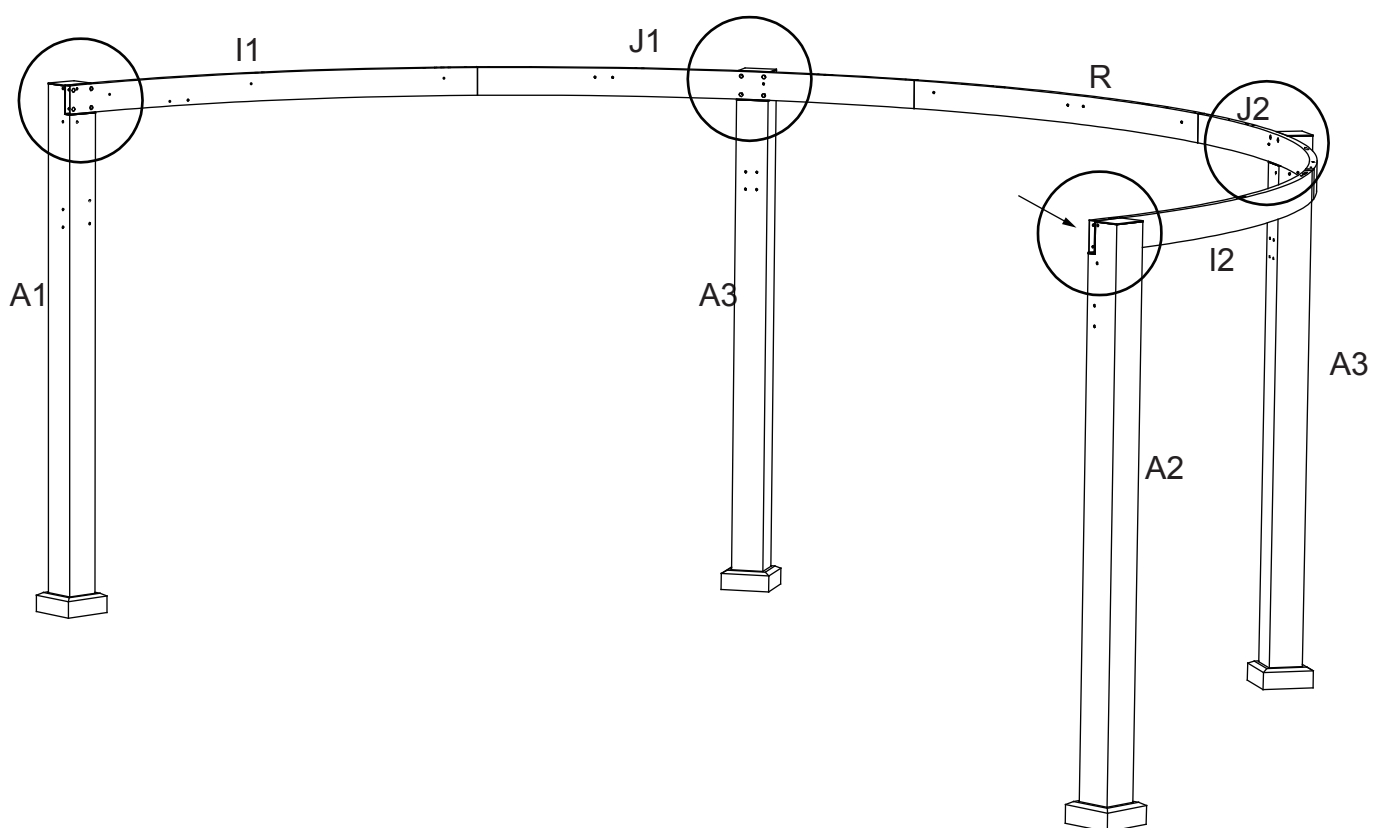


Fig6.1

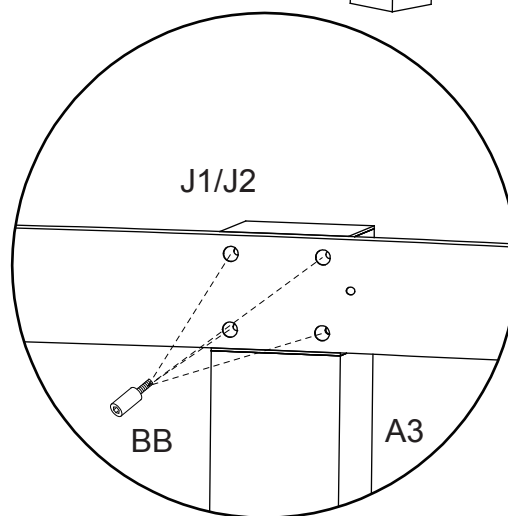


Fig6.2

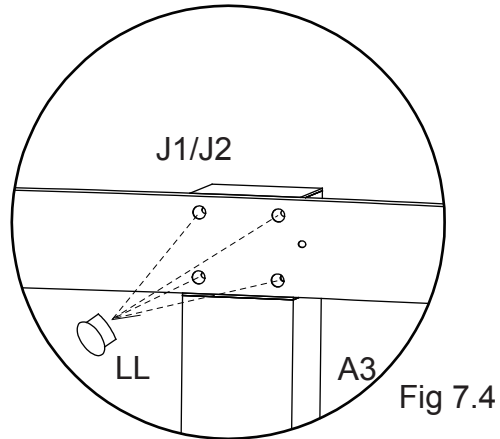
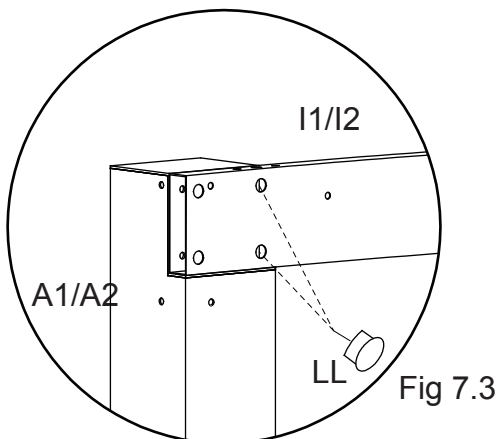
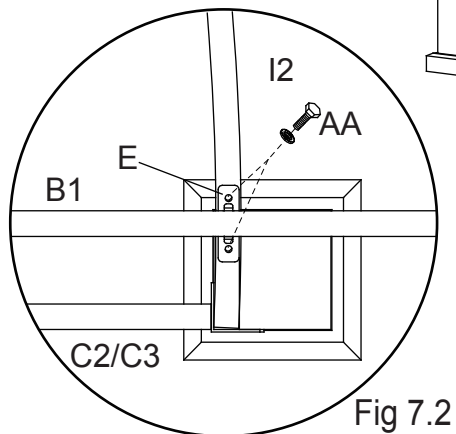
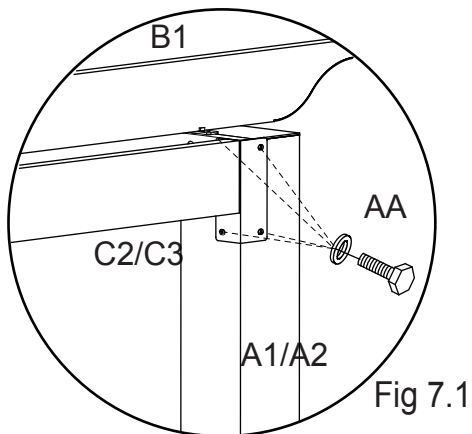
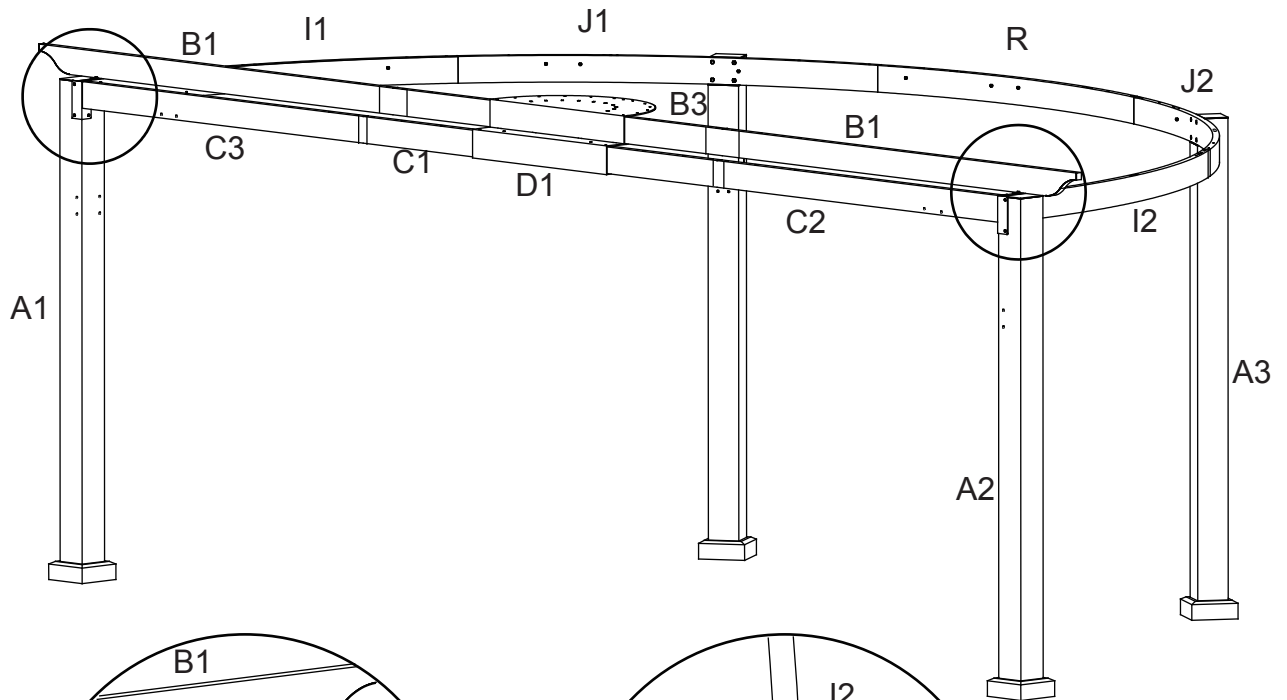
6. Connect the Arched Beam (I1/I2/J1/J2) to the Post (A1/A2/A3) with bolts (BB).
See Fig 6.1- 6.2



BBx16



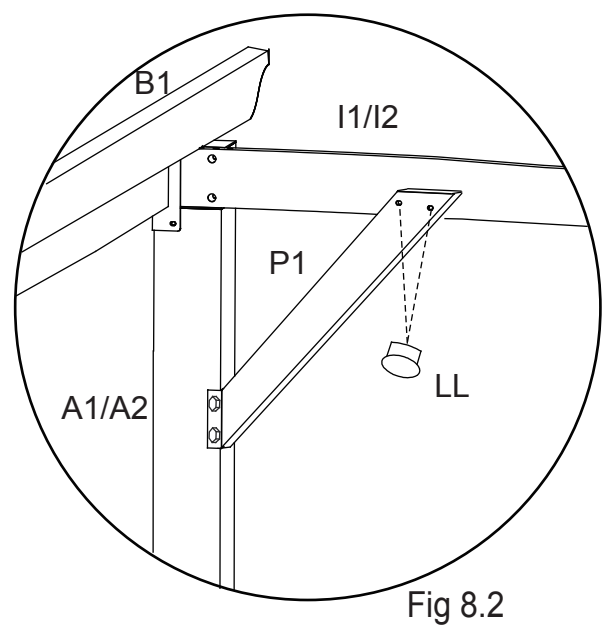
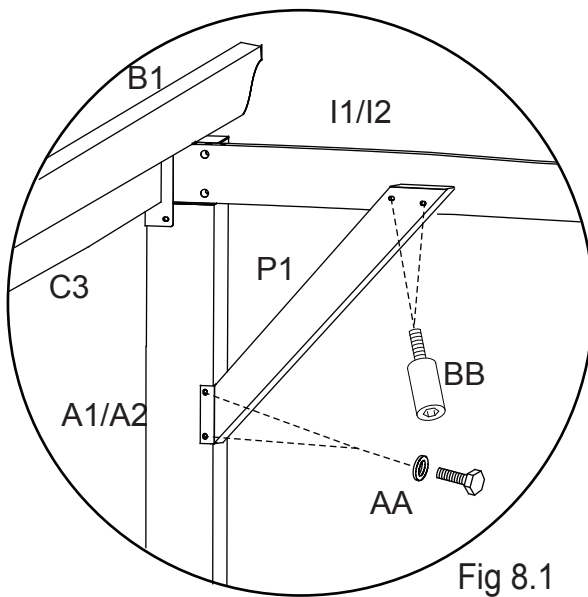
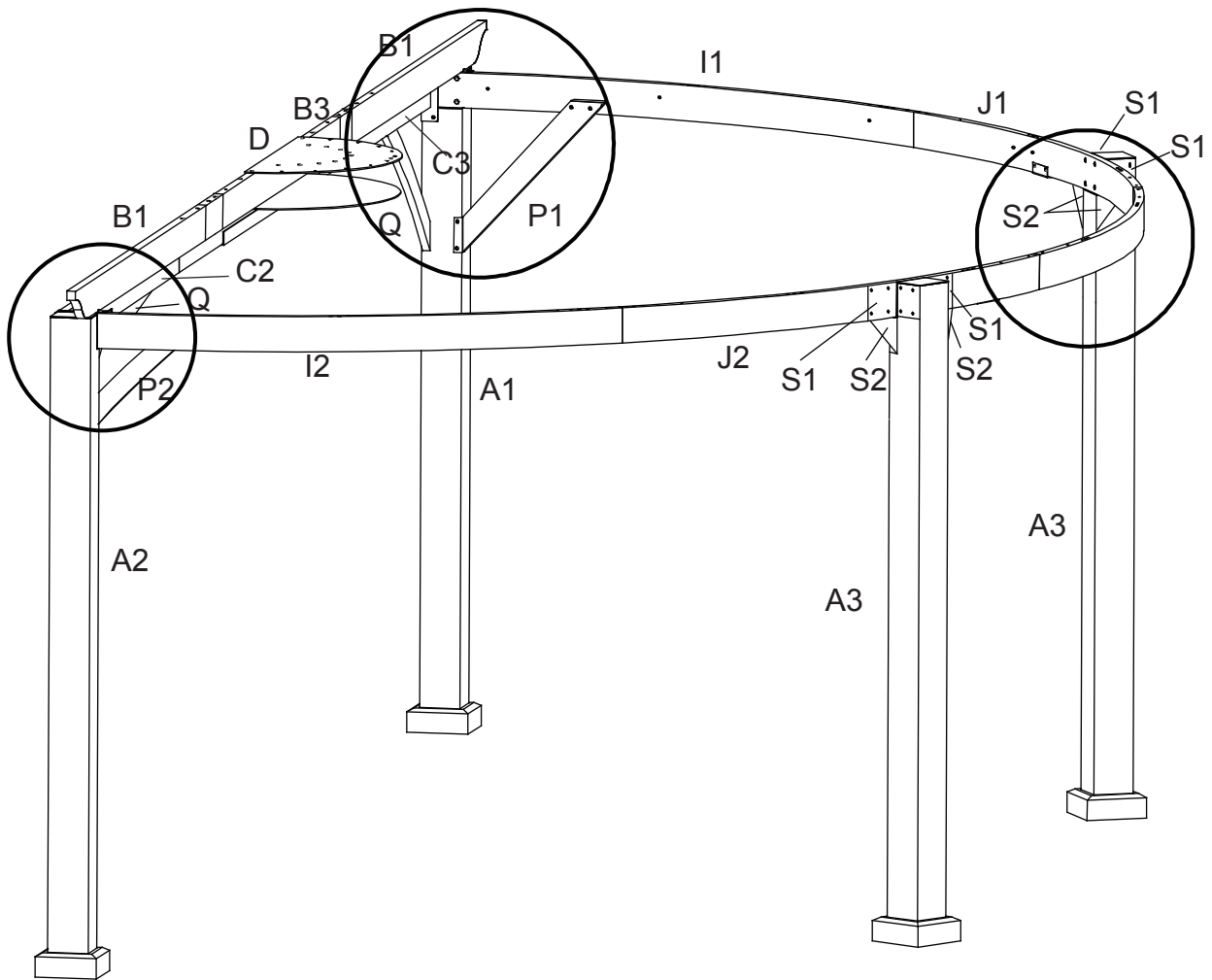
Step7



- 7.1. Connect the Back Beam (C2/C3) and the Post (A1/A2) with bolts (AA), connect the Upper Beam (B1) and Arched Beam (I1/I2) with bolts (AA), See Fig7.1-7.2.
 7.2 Cover the Plastic Plug (LL), See Fig7.3-7.4.



Step8



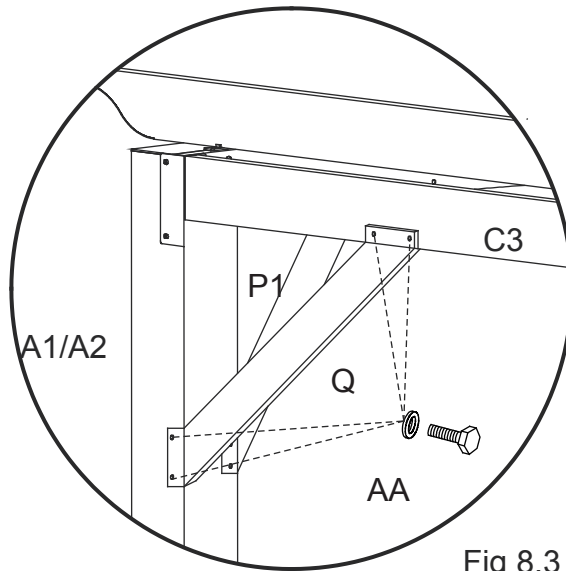


Fig 8.3

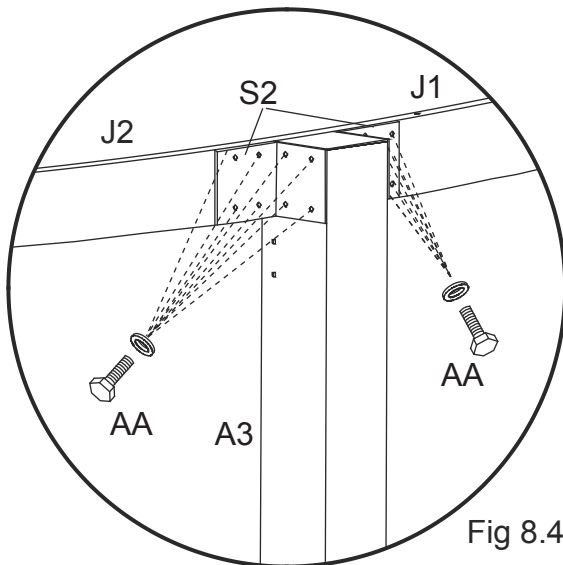


Fig 8.4

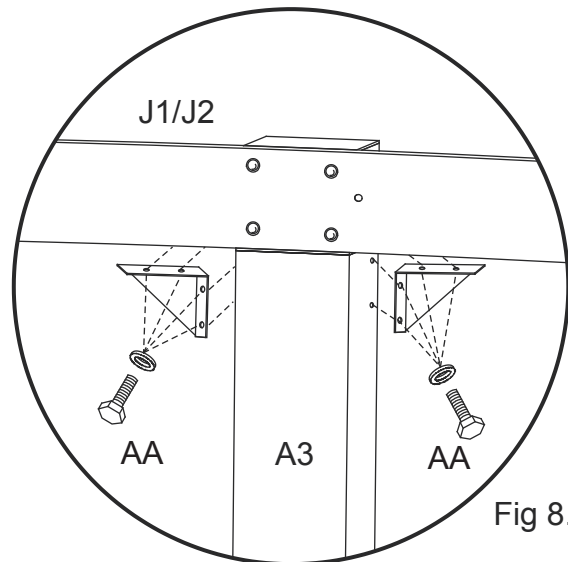
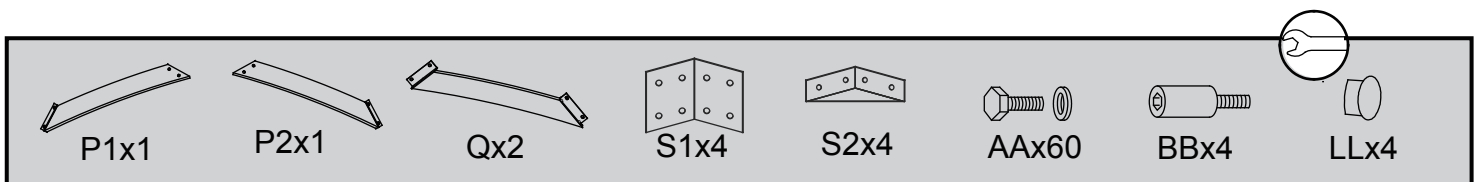


Fig 8.5

8.1 Connect the Inclined Strut (P1) to the Post (A1) and Back Beam (C3), use Bolt (BB/LL) to connect the top part, use Bolt (AA) to connect the lower part, connect the Inclined Strut (P2) to the Post (A2) and Back Beam (C2) by the same way, See Fig 8.1-8.2.

8.2 connect the Inclined Strut (Q) to the Post (A1/A2) and Back Beam (I1/I2) with bolts (AA), See Fig 8..3

8.3Connect the Connector (S2) to the Posts (A1/A2/A3) and Arched Beams (I1/I2/J1/J2) with bolts (AA), connect the Connector (S2) to the Post (A3) and Arched Beam (J1/J2) See Fig 8.4-8.5.



Step9

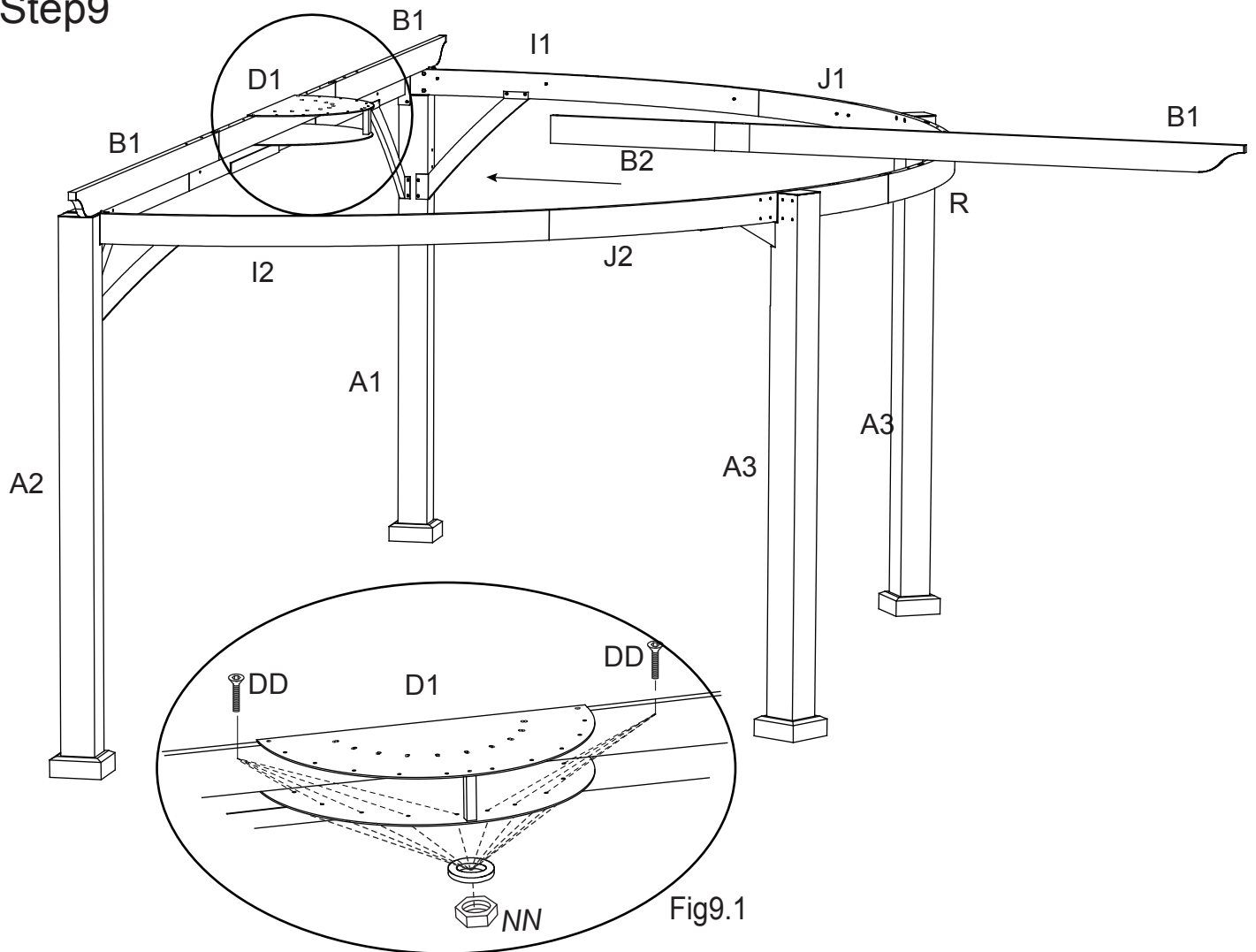


Fig9.1

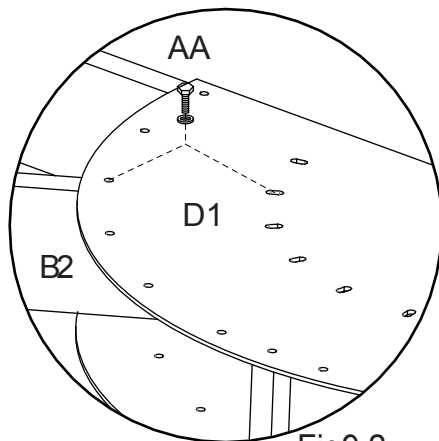


Fig9.2

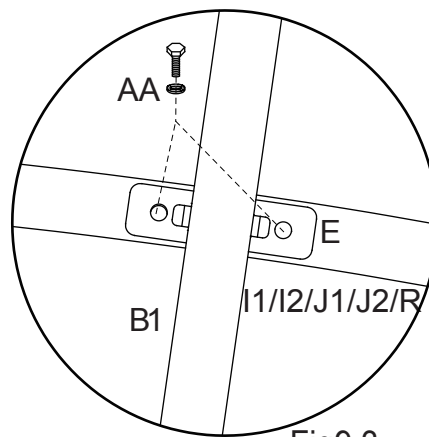


Fig9.3

9.1. Insert the bolt (DD) into the hole of the Center Connector (D1) with Nut (NN), See Fig 9.1,
 9.2. Connect the Upper Beam (B2) and the Center Connector (D1) with bolts (AA), and connect the
 Upper Beam (B1) and the Arched Beam (I1/I2/J1/J2/R) with bolts (AA). See Fig 9.2- 9.3.

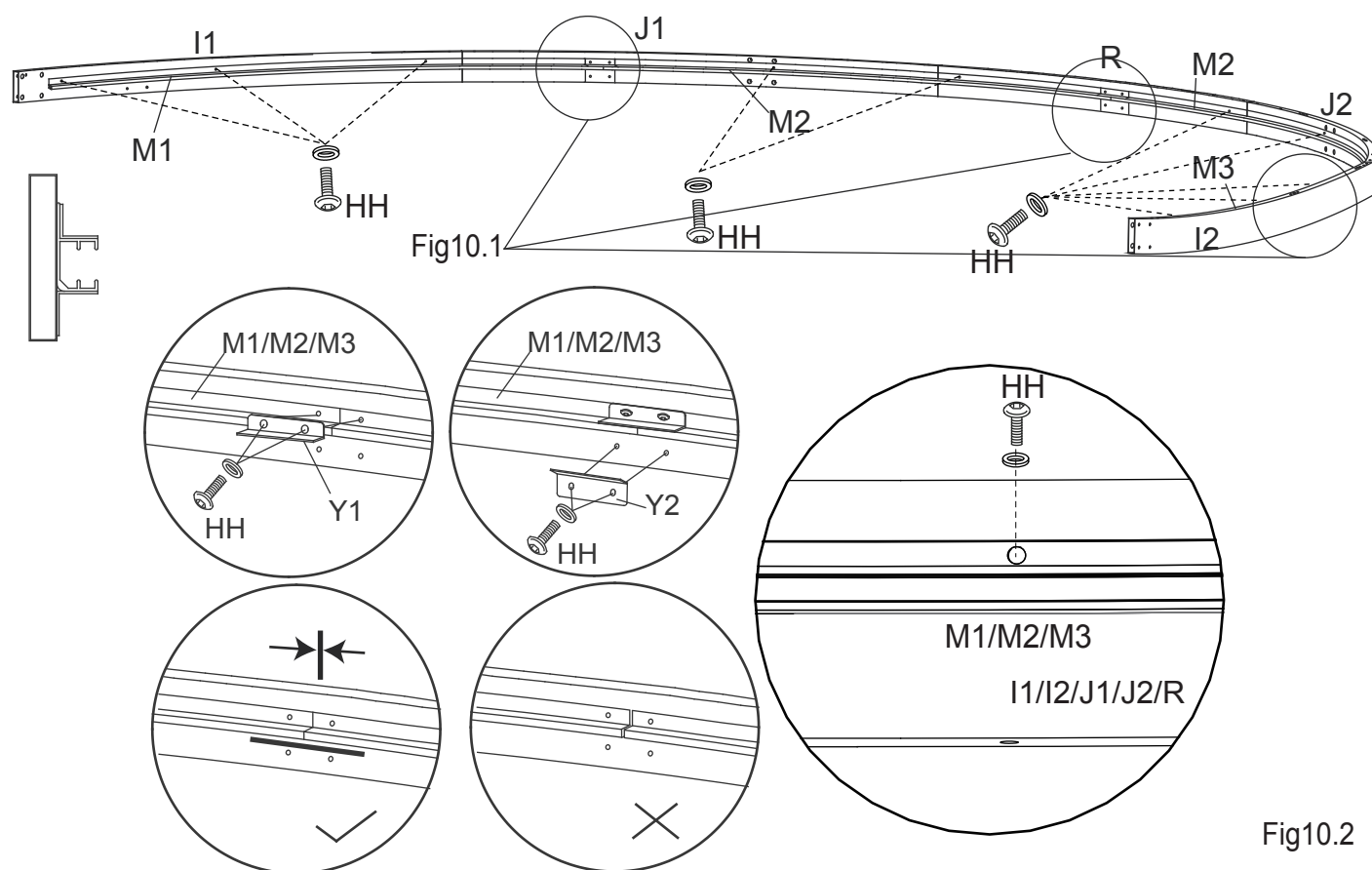
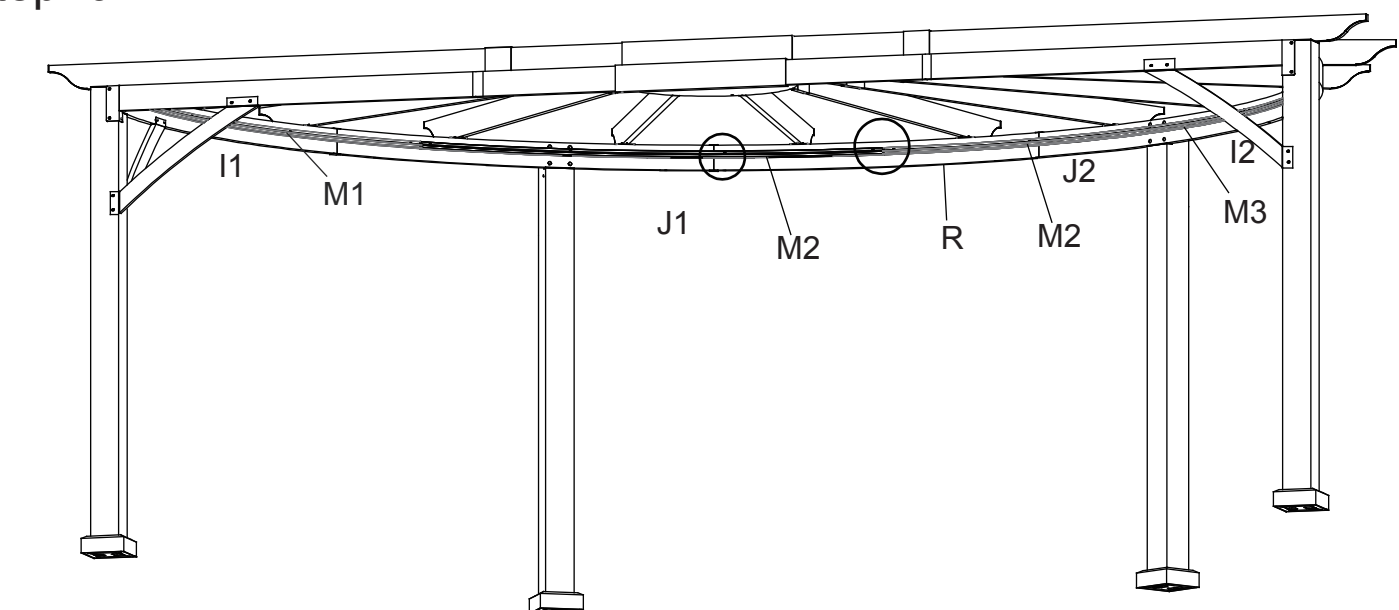
AAx40

DDx10

NNx10



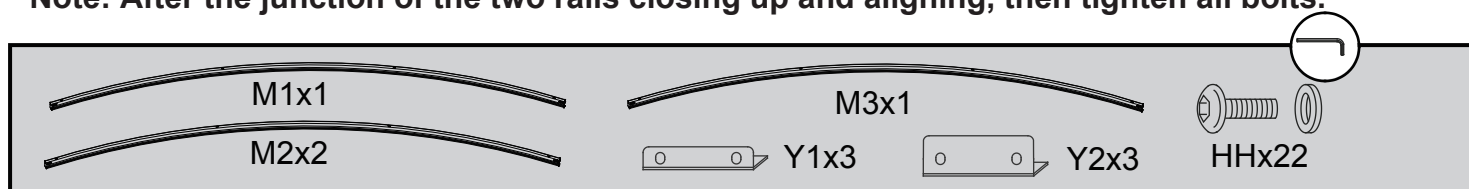
Step10



10.1 Connect the Connector (Y1) and the two adjacent tracks (M1/M2/M3) to the Arched beam at the same time, and fix it with bolts (HH). Fix the other end of the track (M1/M3) to the beam with bolts (HH). **Don't tighten the bolts.**

10.2 Fix the Connector (Y2) to the arched beam with bolts (HH). Don't tighten the bolts.

Note: After the junction of the two rails closing up and aligning, then tighten all bolts.



Step11

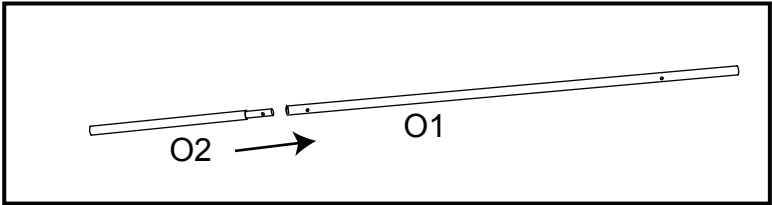


Fig11.1

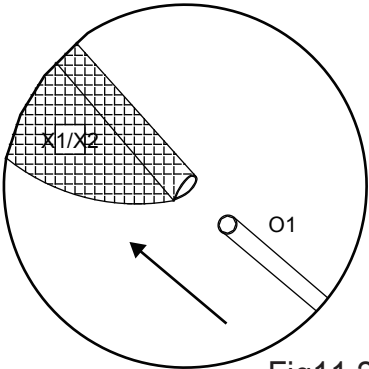


Fig11.2

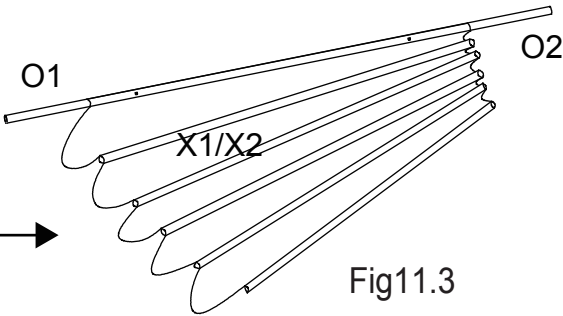


Fig11.3

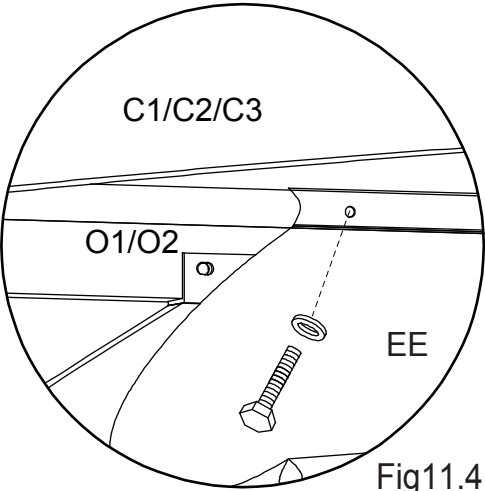
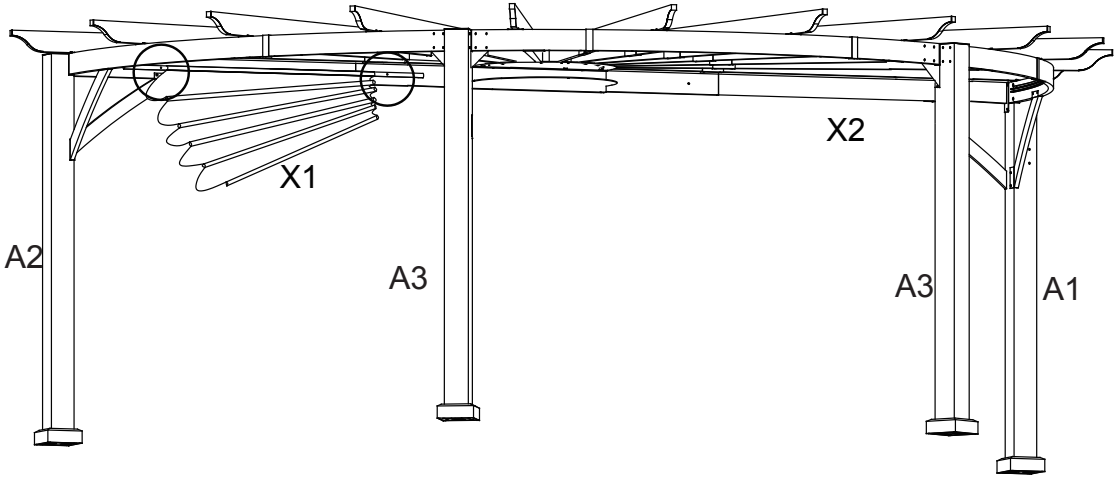


Fig11.4

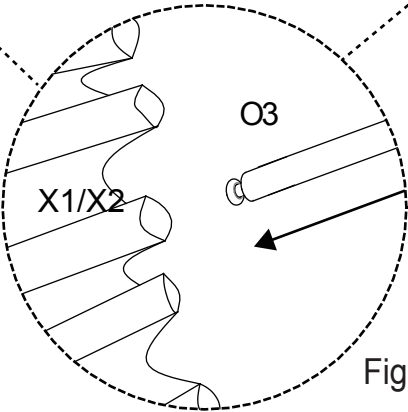
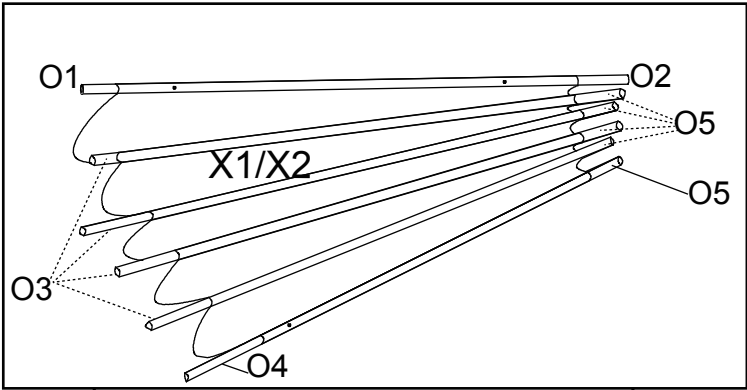


Fig11.5

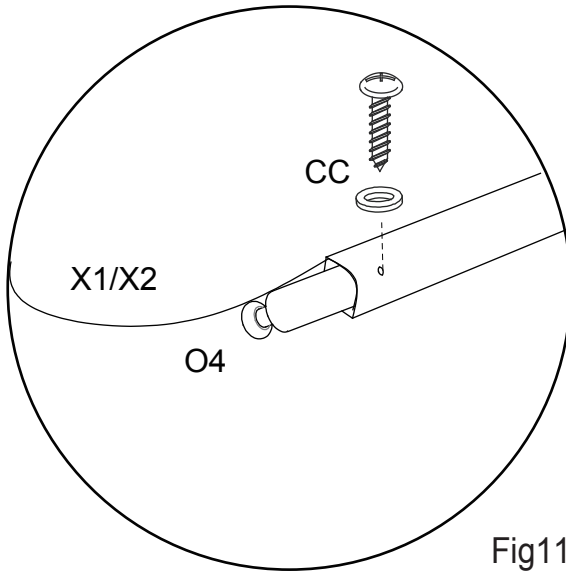


Fig11.6

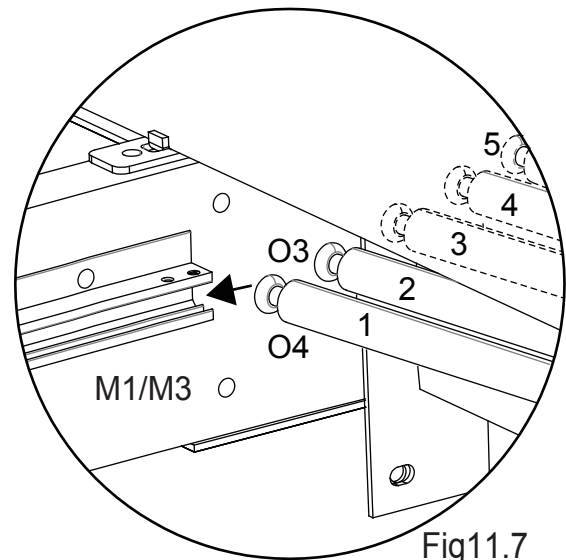


Fig11.7

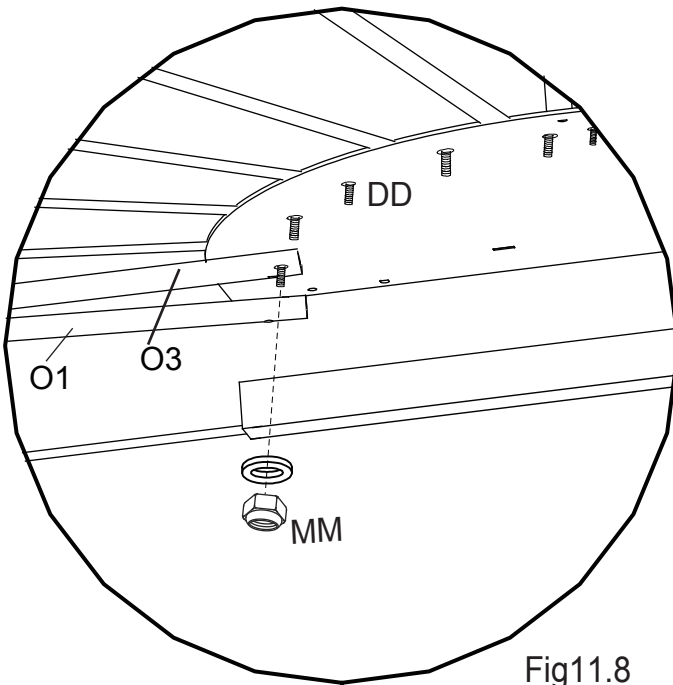


Fig11.8

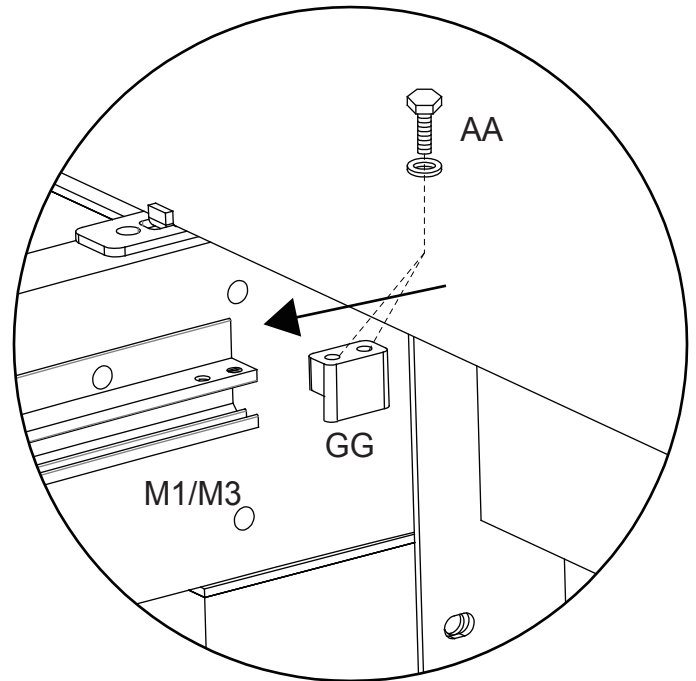


Fig11.9

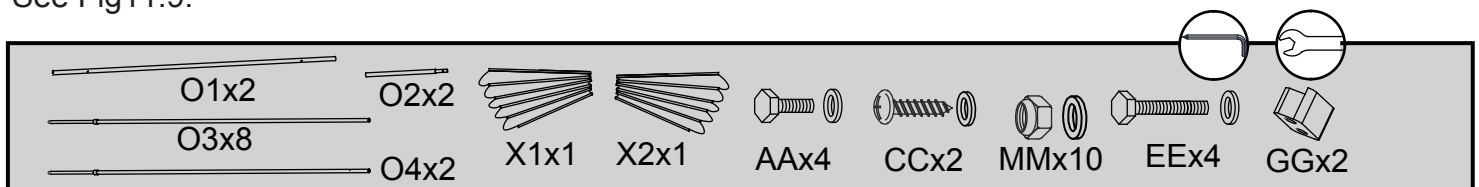
11.1. Insert the Sliding Tube (O2) into the Sliding Tube (O1), See Fig11.1.

11.2 Sliding the Roof (X1/X2) over the Sliding Tube (O1/O2), fix the sliding tubes onto the Back Beam (C1/C2/C3) with bolts (EE). See Fig11.2-11.4.

11.3. Sliding the Roof (X1/X2) over the Sliding Tube (O4) and fix it with bolts (CC), fasten the Sliding Tube (O4), . Sliding the Roof (X1/X2) over the Sliding Tube (O3), See Fig11.5-11.6.

11.4. Install one end with pulley of the Sliding Tube (O3) onto the Track (M1/M2/M3) based on the sequence shown in Figure 1-5, then connect the Sliding Tube (O3) to the bolt (DD) with Nut (MM), See Fig11.7-11.8.

11.5. Insert the Pipe Plugs (GG) into the two ends of the track, and lock them with bolts (AA), See Fig11.9.



Step12

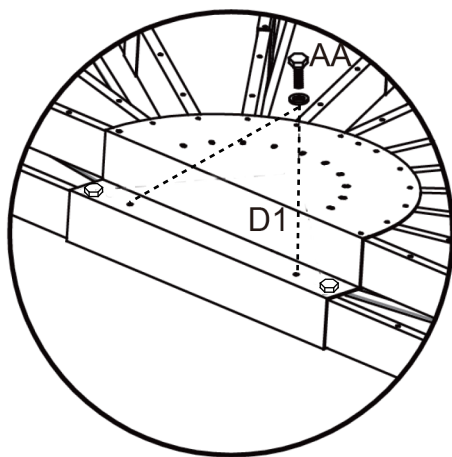
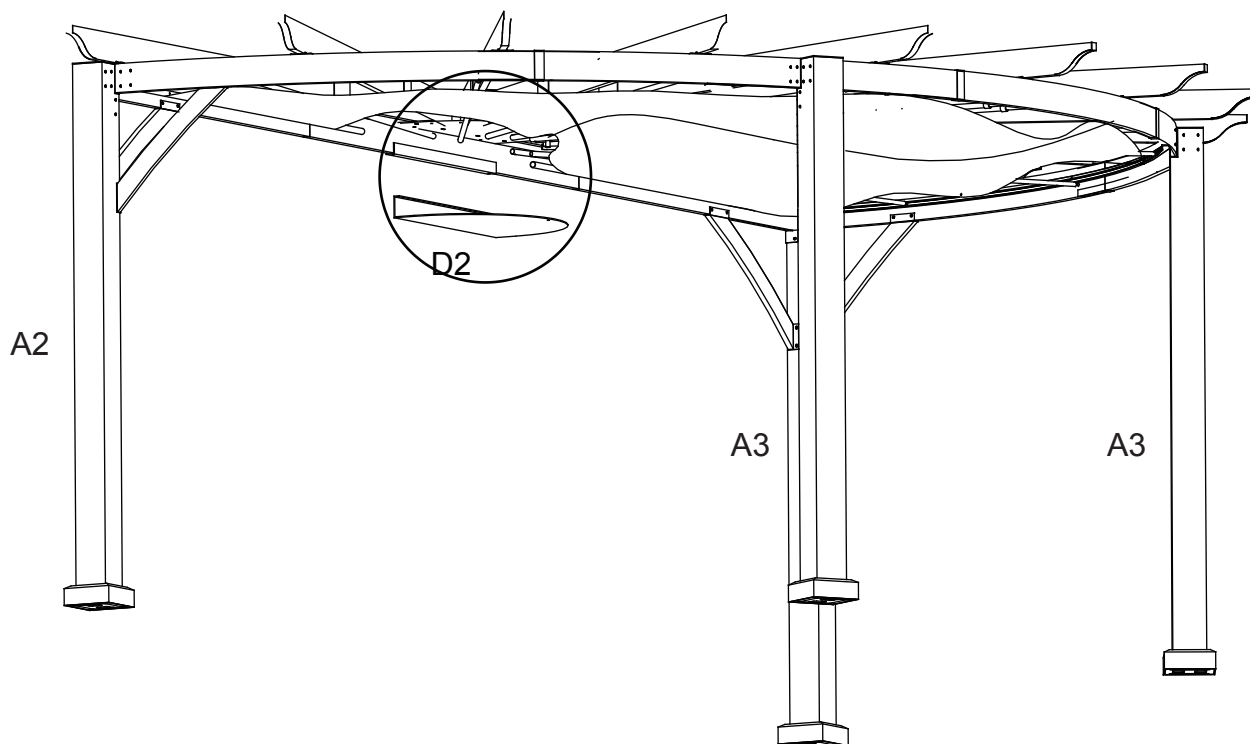


Fig12.1

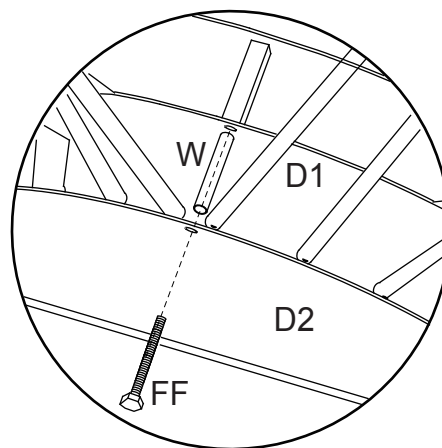
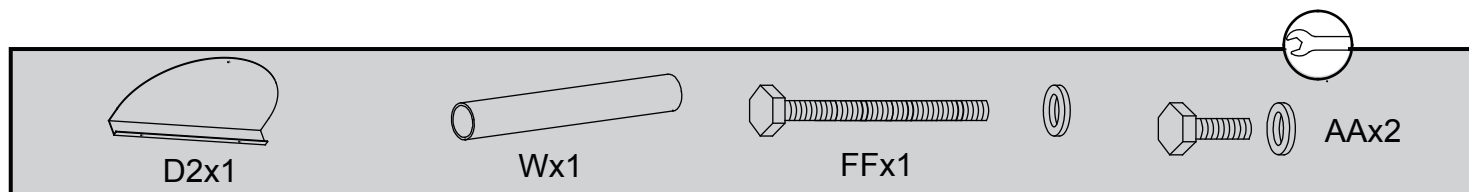


Fig12.2

12. Connect the Center Connector (D2) and the Center Connector (D1) with bolts (AA), connect the Center Connector (D2) and the Center Connector (D1) with bolts (FF) and Guide Pin (W). See Fig 12.1-12.2.



Step13

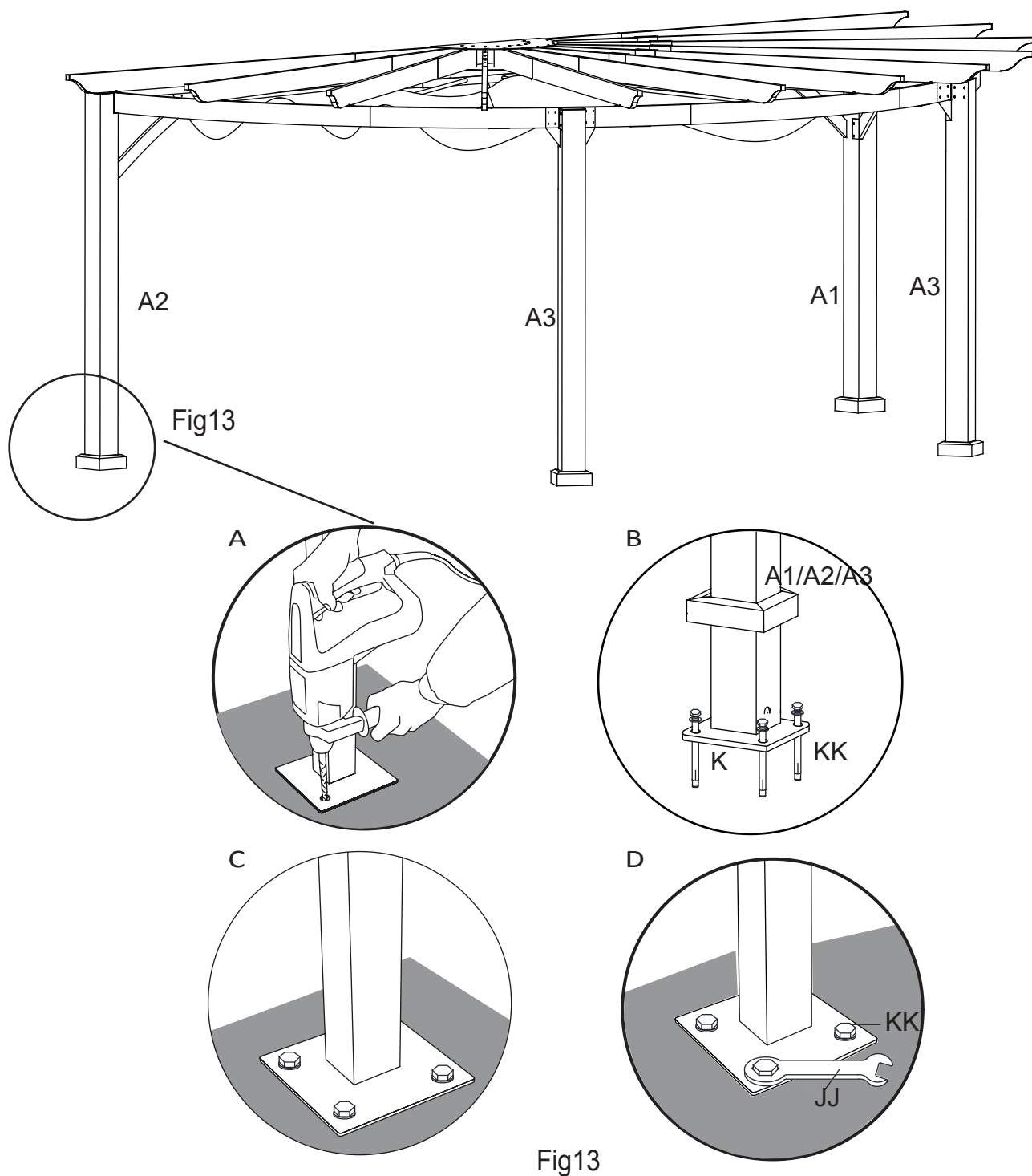
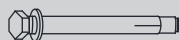


Fig13

13. Using an electric concrete drill, drill holes into the concrete floor, corresponding to the holes in Base Plates (K). Insert Expansion bolt (KK) into the holes and hammer into place, using a hammer. Fasten Expansion bolts (KK), make sure the Base plates (K) are totally grounded. See Fig 13.



KKx16



CARE AND MAINTENANCE

- For cleaning, use a mild detergent solution, rinse with water, and allow to air dry. Do not use acetone, abrasive, or other special detergents as they would be harmful to the product's finish.
- Due to the nature of steel, surface oxidation (rusting) will occur if this protective coating is scratched. This is a natural process. To minimize this condition, it is recommended that care be taken when assembling and handling the product in order to prevent the paint from being scratched.

Kindly Reminder:

In order to use Iris Curved Pergola more smoothly and conveniently for you, please add lubricating oil to the track at irregular intervals.

This warranty does not affect your statutory rights. In case of any malfunction of your COSTCO product (failure, missing part, etc.), please contact one of our service technicians at our toll-free service line at 1-855-586-8118 from EST 9 AM to 5 PM, Monday to Friday.

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