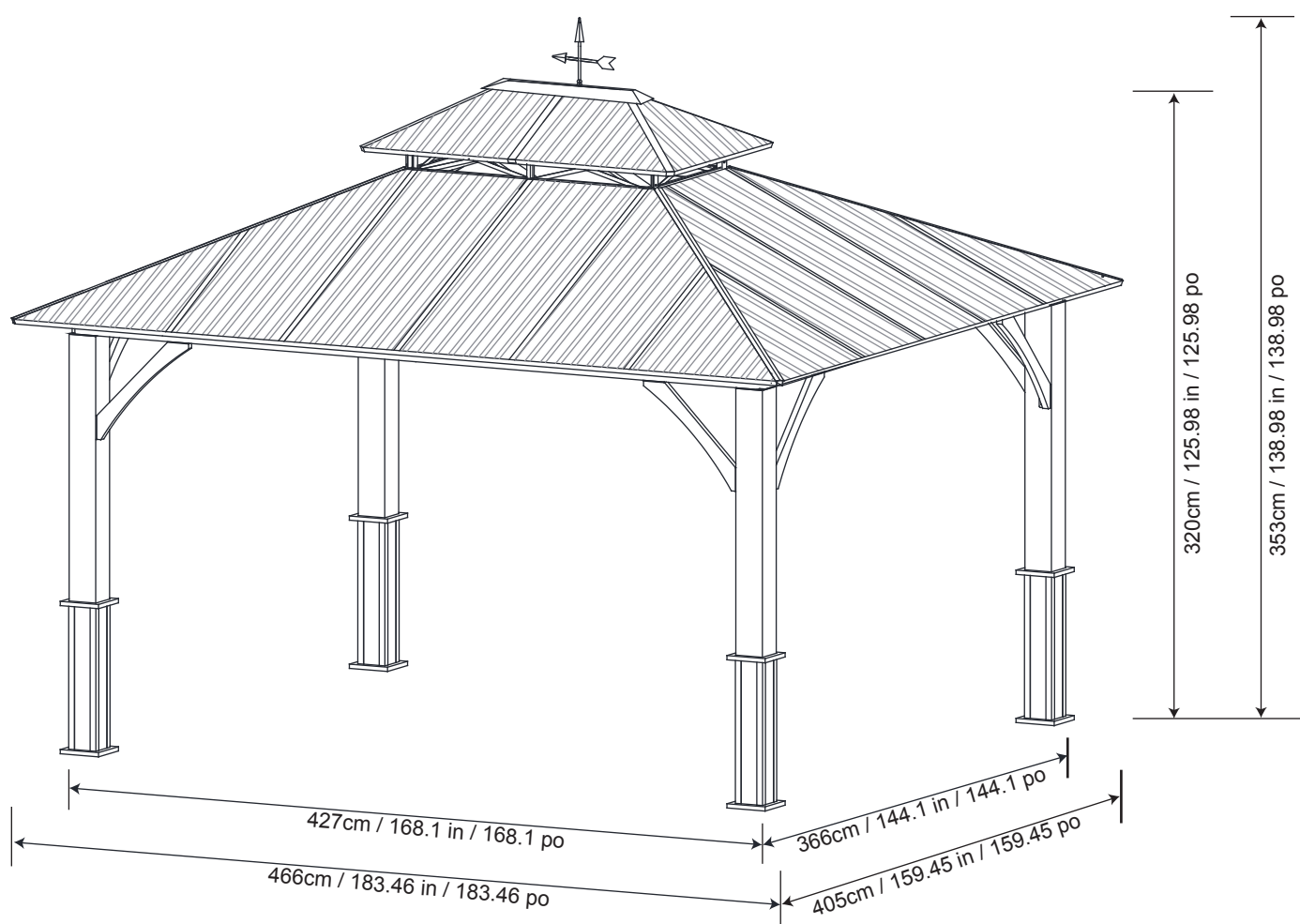


Assembly Manual

12 ft x 14 ft / 3.66 m x 4.27 m
HEPPNER HARDTOP GAZEBO
ITM. / ART. 2127119



IMPORTANT. PLEASE READ CAREFULLY AND RETAIN FOR FUTURE REFERENCE

For Outdoor Use only. Not for Commercial Use.



If you experience any product malfunction, defect or are missing any parts, please contact our customer service department at 1-855-586-8118 or servicec@taipengchina.com. Our hours of operation are Monday - Friday, 8:30 AM to 5:30PM EST.



SAFETY INFORMATION

For the best assembly and usage experience, please read through all steps before attempting to assemble, operate or install the product

- **WARNING:** It is the consumer's responsibility to comply with any building codes, ordinances, zoning limitations, or local homeowner's restrictions and obtain any required permit, before purchase and installation of the products.
- **WARNING:** KEEP ALL FLAME AND HEAT SOURCES AWAY FROM THIS GAZEBO FABRIC. This item meets the CPAI-84 flammability requirements. The fabric may burn if left in continuous contact with any flame source. The application of any foreign substance to the tent fabric may cause the flame-resistant properties ineffective.
- In the case of any high winds or high amounts of rain/snow, please clear the snow from the roof immediately and check for damage before continuing use.

CAUTION

SET UP YOUR GAZEBO PROPERLY

- This product is heavy so do not attempt to assemble this item alone. For the best and safest assembly experience, we recommend four (4) adults.
- Keep all children, pets and other obstructions away from assembly area.
- If any part is missing or damaged, do not attempt to assemble the product.
- In order to avoid damage to the gazebo and it's components, please use the appropriate tools.
- Do not use the structure as support.
- Check all bolts on a regular basis to maintain the sturdiness and safety of the structure.
- Keep instruction manual for future use.
- Do not climb on top of the gazebo. Falling off the gazebo can result in serious injury, possibly even death.

EXAMINE YOUR GAZEBO

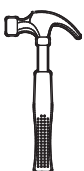
- Examine occasionally to ensure there are no loose parts.
- If loose parts are found, they should be retightened immediately.

PREPARATION

Before beginning assembly of product, make sure all parts are present. Compare parts with package contents list and hardware contents list. If any part is missing or damaged, do not attempt to assemble the product.

Estimated Assembly Time: 3 hours.

Tools Required for Assembly (not included in the box):



Hammer



Screwdriver



Safety goggles



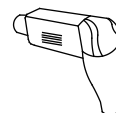
Gloves



Hardhat



Stepladder

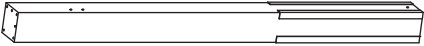
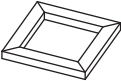








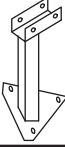







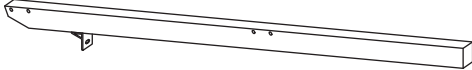


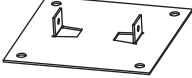
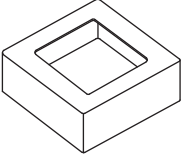
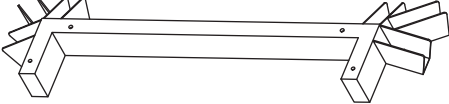
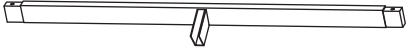

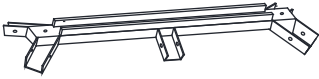

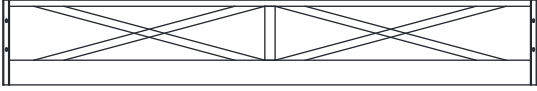
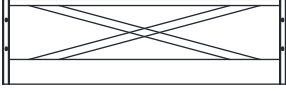

Electric
drill


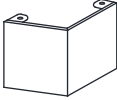








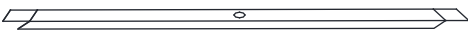










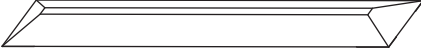
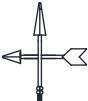



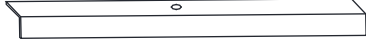

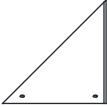
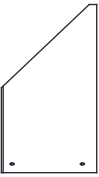


Percussion
drill

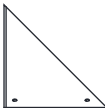

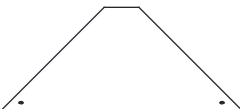
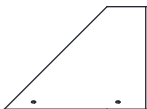
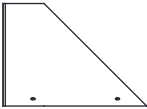
Components

A	Post	4	
A1	Base Cover	4	
B	Top Cover	4	
C1	Left-Short Lintel	2	
C2	Right-Short Lintel	2	
C3	Left-Long Lintel	2	
C4	Right-Long Lintel	2	
D	Connector	4	
E1	Left-Support Bar	4	
E2	Right-Support Bar	4	
F	Corner Piece	4	
F1	Cover	4	
F2	Lintel Cover	4	
F3	Connector	4	
G	Long-Top Bar	4	



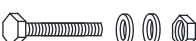









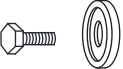
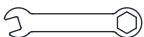

G1	Long-Top Connecting Tube	4	
G2	Short-Top Bar	10	
G3	Small Short-Top Bar	4	
G4	Small Short-Top Bar	4	
H	Base Plate	4	
I	Base Cover	4	
J	Top Frame	2	
K	Top Connecting Tube	2	
L1	Small-Top Bar	4	
L2	Small-Top Center Device	1	
L3	Hook	1	
M1	Small-top Frame	2	
M2	Small-top Frame	2	
N1	Small-Top Connecting Tube	4	

N2	Connecting Tube	2	
O	Corner cover	4	
P1	Supporting Tube(Left)	4	
P2	Supporting Tube(Right)	4	
P3	Supporting Tube(Left)	4	
P4	Supporting Tube(Right)	4	
Q1	Middle Supporting Tube	4	
Q2	Middle Supporting Tube	4	
Q3	Middle Supporting Tube	2	
Q4	Middle Supporting Tube	10	
R	Long Edge Sealing of Big-Top(Middle)	2	
R1	Short Edge Sealing of Big-Top(Left)	2	
R2	Short Edge Sealing of Big-Top(Right)	2	
R3	Long Edge Sealing of Big-Top(Left)	2	
R4	Long Edge Sealing of Big-Top(Right)	2	
S1	Small-Top Supporting Tube	2	
S2	Small-Top Supporting Tube	2	

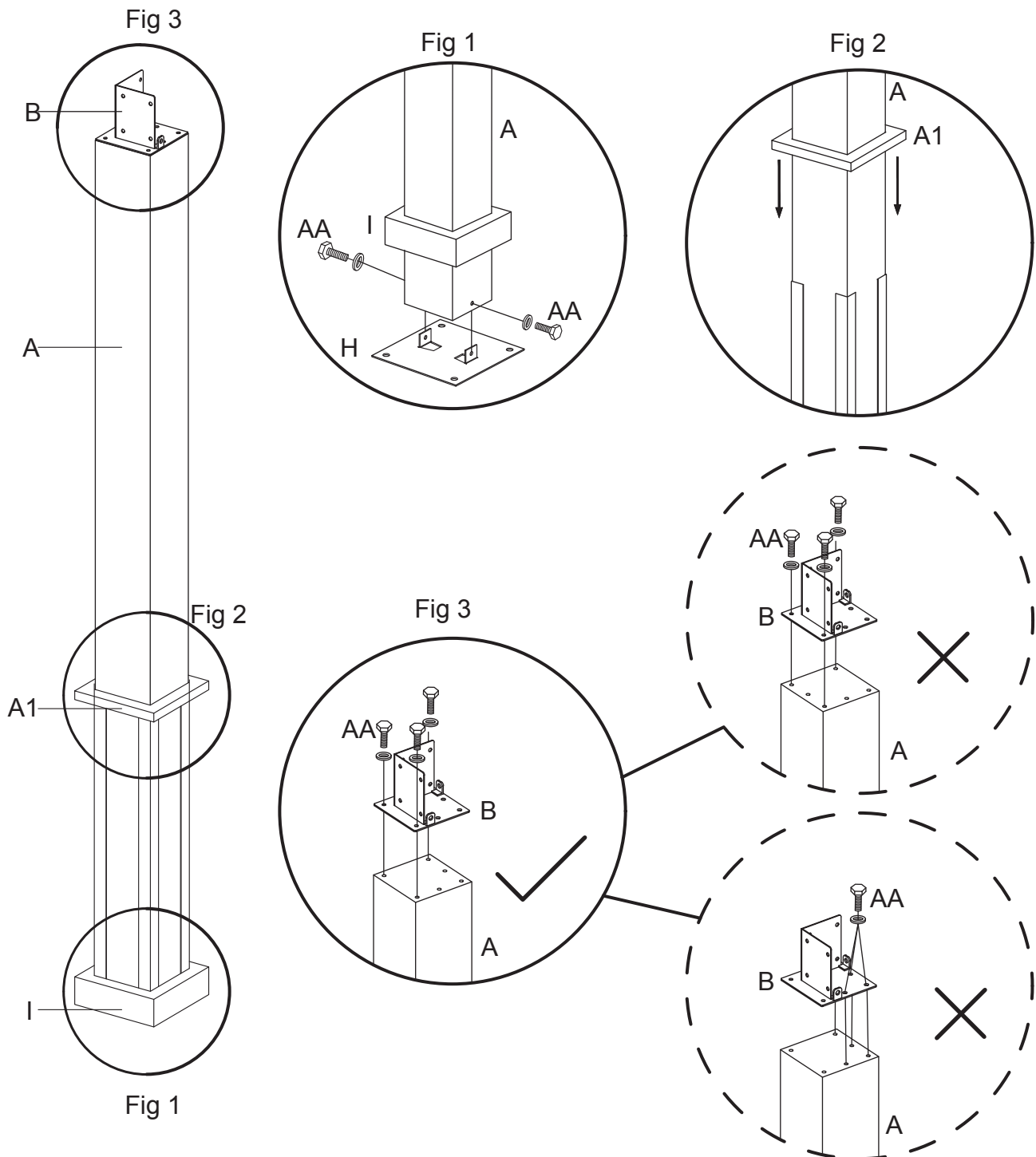
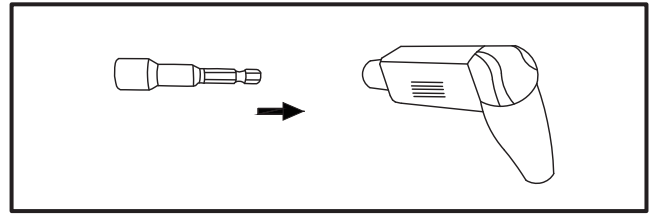
T1	Long Edge Sealing of Small-Top	2	
T2	Short Edge Sealing of Small-Top	2	
U	Big Top Cover	1	
V	Wind Vane	1	
W1	Small-Top Ridge	4	
W2	Big-Top Ridge	4	
W3	Big-Top Ridge Connector	4	
X1	Long Angle Bar	2	
X2	Short Angle Bar	4	
Y1	Left Triangle Plate of Big-Top	4	
Y2	Left Plate of Big-Top	4	
Y3	Middle Plate of Big-Top Bar	2	
Y4	Right Plate of Big-Top	4	

Y5	Right Triangle Plate of Big-Top	4	
Y6	Middle Plate of Big-Top	4	
Z	Plate of Small-Top	2	
Z1	Plate of Small-Top	2	
Z2	Plate of Small-Top	2	

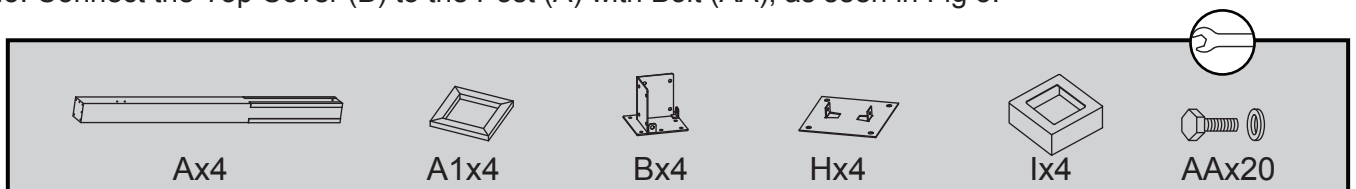
Hardware

AA	Bolt\Flat Washer (m6*15)	344		HH	Bolt\Flat Washer\ Nut (m6*35)	8	
BB	Bolt\Flat Washer\ Nut (m6*45)	8		II	Bolt\Plastic Washer (m6*40)	10	
CC	Bolt\Flat Washer (m6*10)	16		JJ	Wrench	1	
DD	Bolt (m6*15)	18		KK	Expansion bolt	16	
EE	Bolt\Flat Washer\ Nut (m6*55)	6		LL	Cross Wrench	1	
FF	Bolt\Plastic Washer (m6*35)	10		MM	Sleeve	1	
GG	Bolt\Plastic Washer (m6*15)	56		NN	Wrench	1	
OO	Bolt\Flat Washer (m6*20)	12					

Step 1



- 1.1. Insert the Base Cover (I) into the bottom post, connect the Base Plate (H) to the Post (A) with Bolt (AA), as seen in Fig 1;
- 1.2. Insert the Post Cover (A1) from the top of the post, as seen in Fig 2;
- 1.3. Connect the Top Cover (B) to the Post (A) with Bolt (AA), as seen in Fig 3.



Step 2

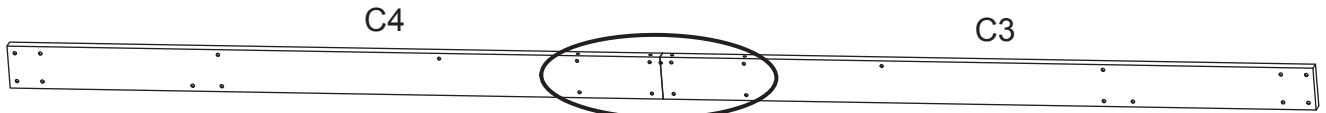


Fig 4.1-Fig 4.4

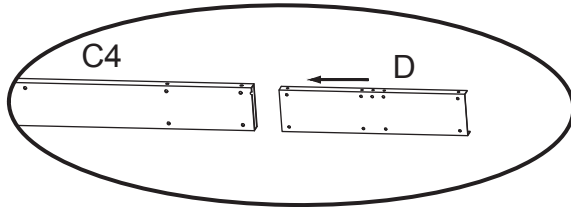


Fig 4.1

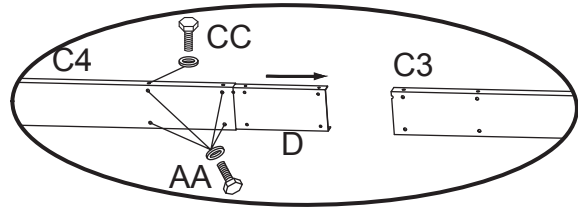


Fig 4.2

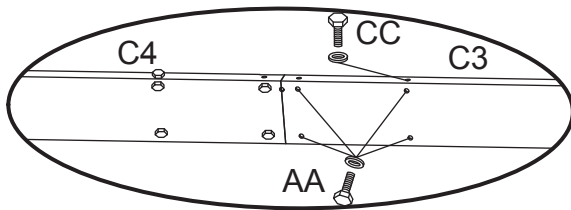


Fig 4.3

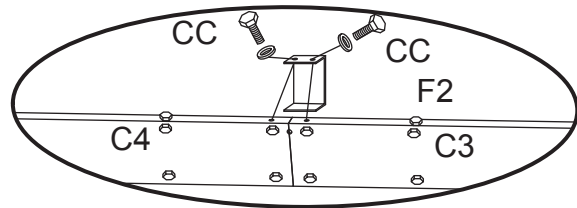


Fig 4.4



Fig 5.1-Fig 5.4

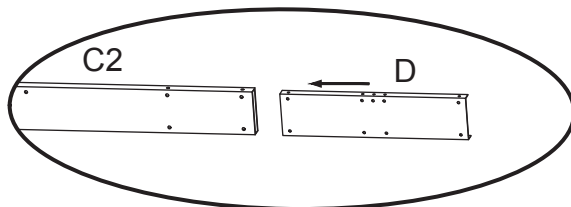


Fig 5.1

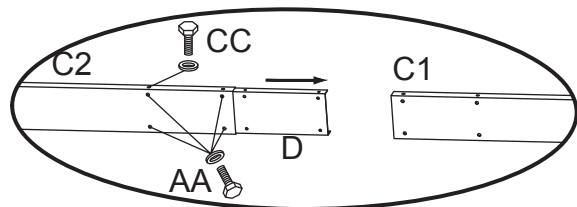


Fig 5.2

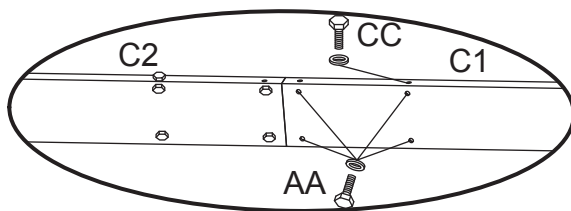


Fig 5.3

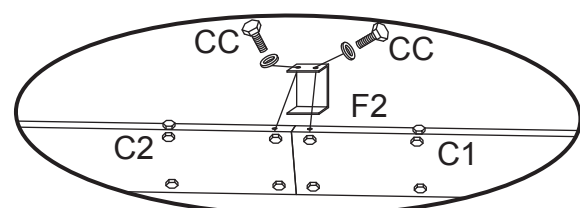
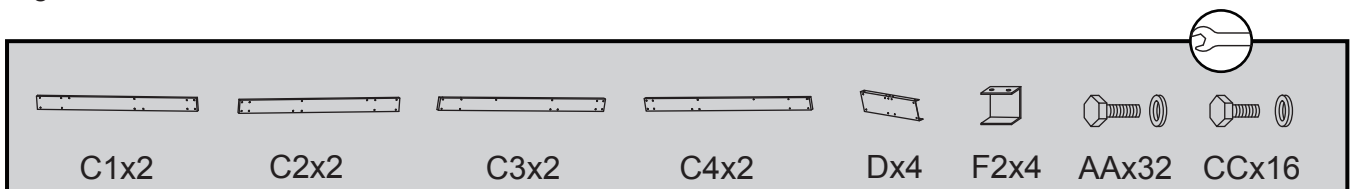
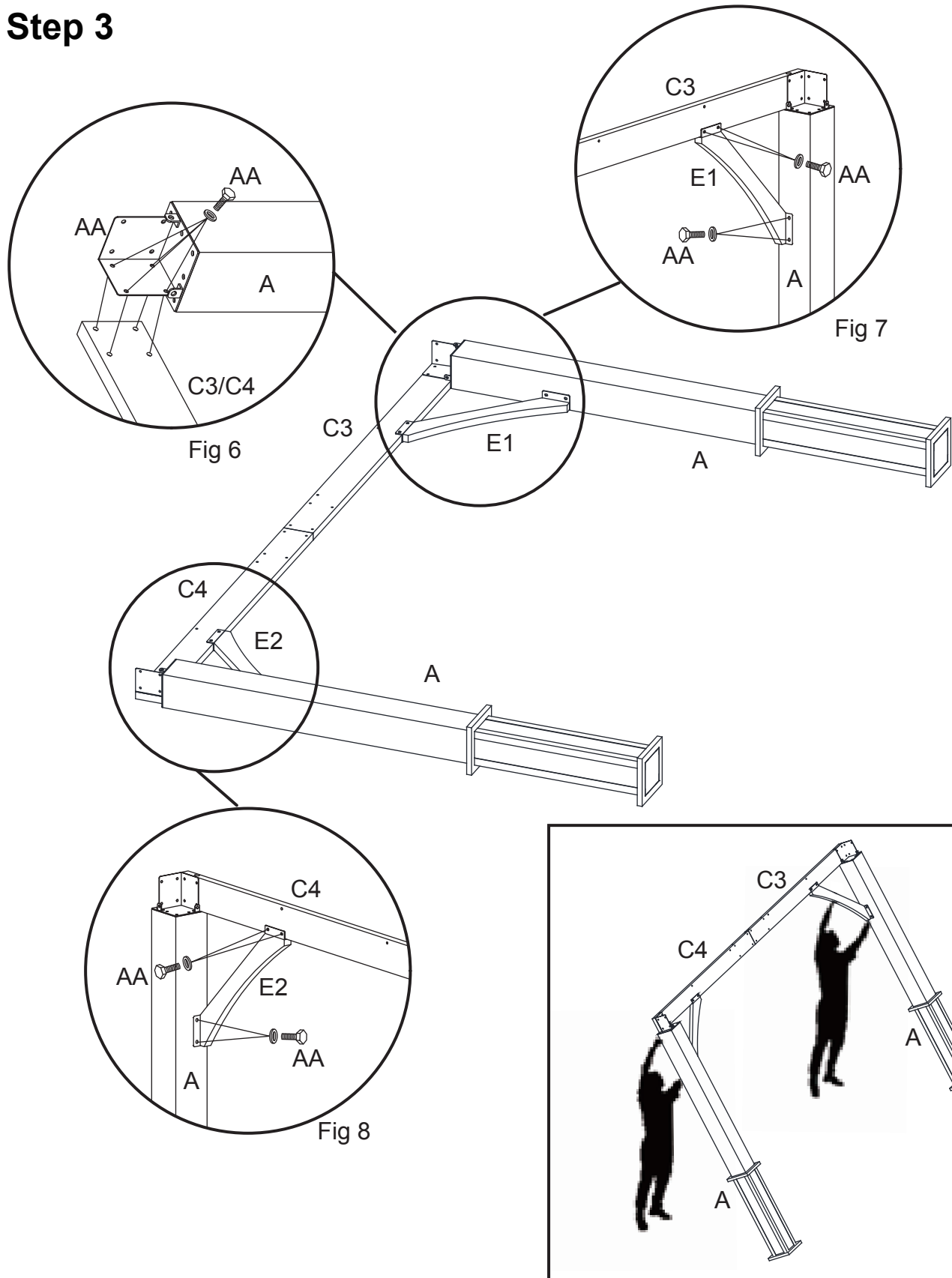


Fig 5.4

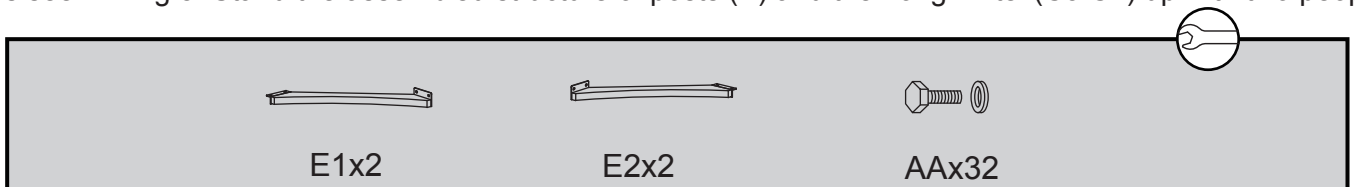
- 2.1. Connect the Right Long Lintel (C4) and the Left Long Lintel (C3) with the Connector (D) and Bolt (AA), with Bolt (CC) at the top of the lintel, fix the Lintel Cover (F2) at the same time, as seen in Fig 4.1-Fig 4.4;
- 2.2. Connect the Right-Short Lintel (C2) and the Left-Short Lintel (C1) with the Connector (D) and Bolt (AA), with Bolt (CC) at the top of the lintel, and fix the Lintel Cover (F2) at the same time, as seen in Fig 5.1-Fig 5.4.



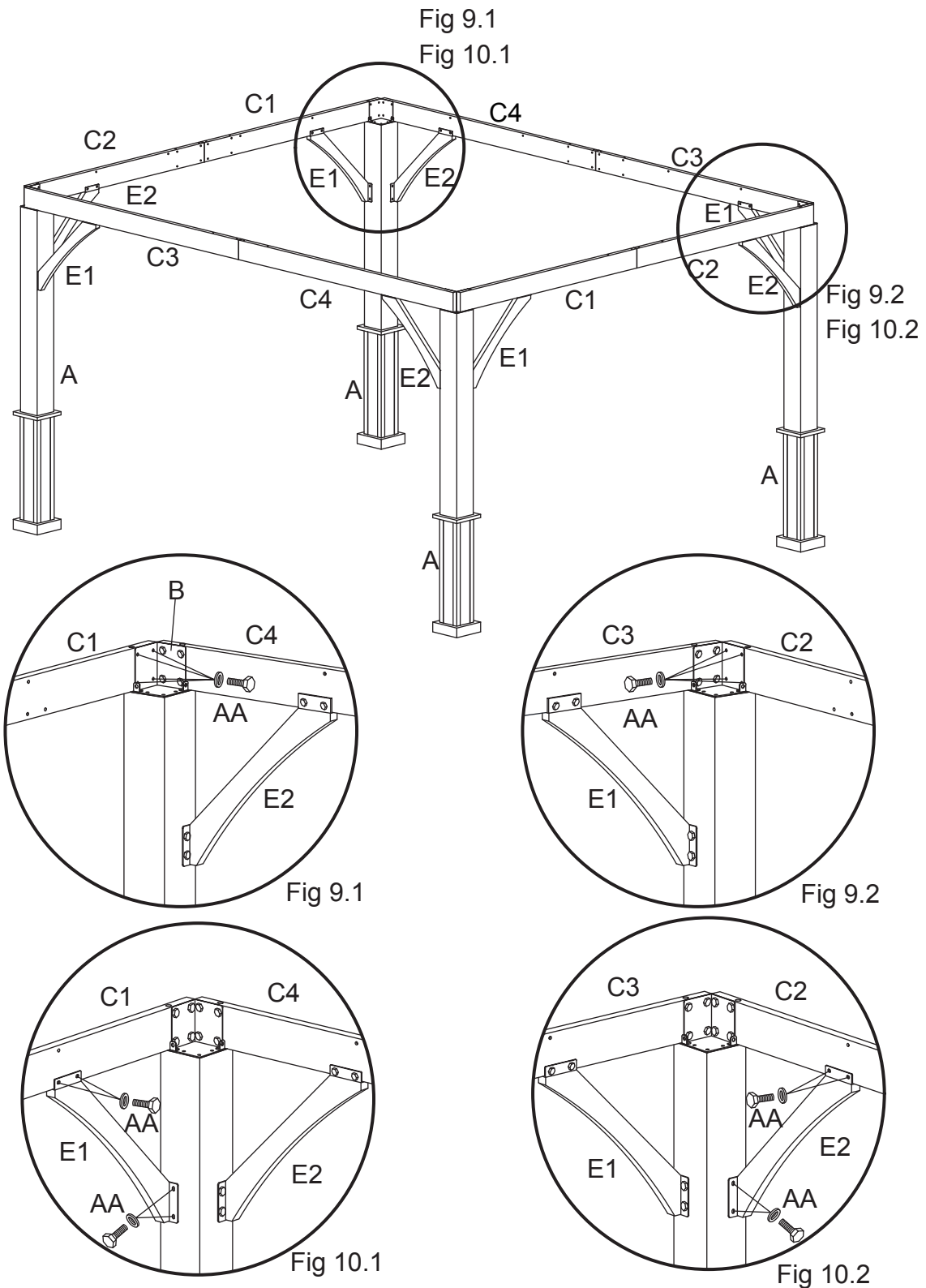
Step 3



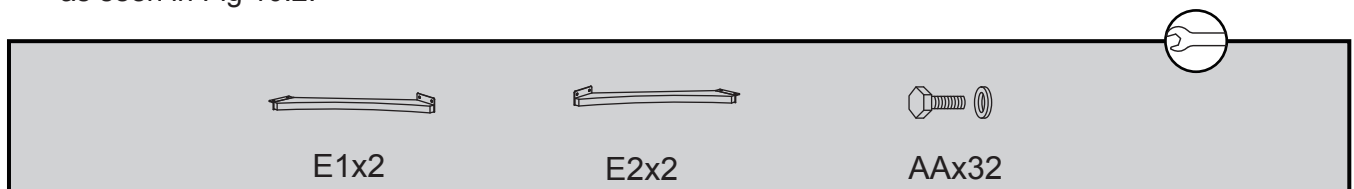
- 3.1. Connect the Left and Right Long Lintels (C3 / C4) to the Top Cover (B) with Bolt (AA), as seen in Fig 6 ;
- 3.2. Connect Left-Support Bar (E1) to the Left-Long Lintel (C3) and the Post (A) with Bolt (AA), as seen in Fig 7 ;
- 3.3. Connect the Right-Support Bar (E2) to the Right Long Lintel (C4) and the Post (A) with Bolt (AA), as seen in Fig 8. Stand the assembled structure of posts (A) and the Long Lintel (C3/C4) up with two people.



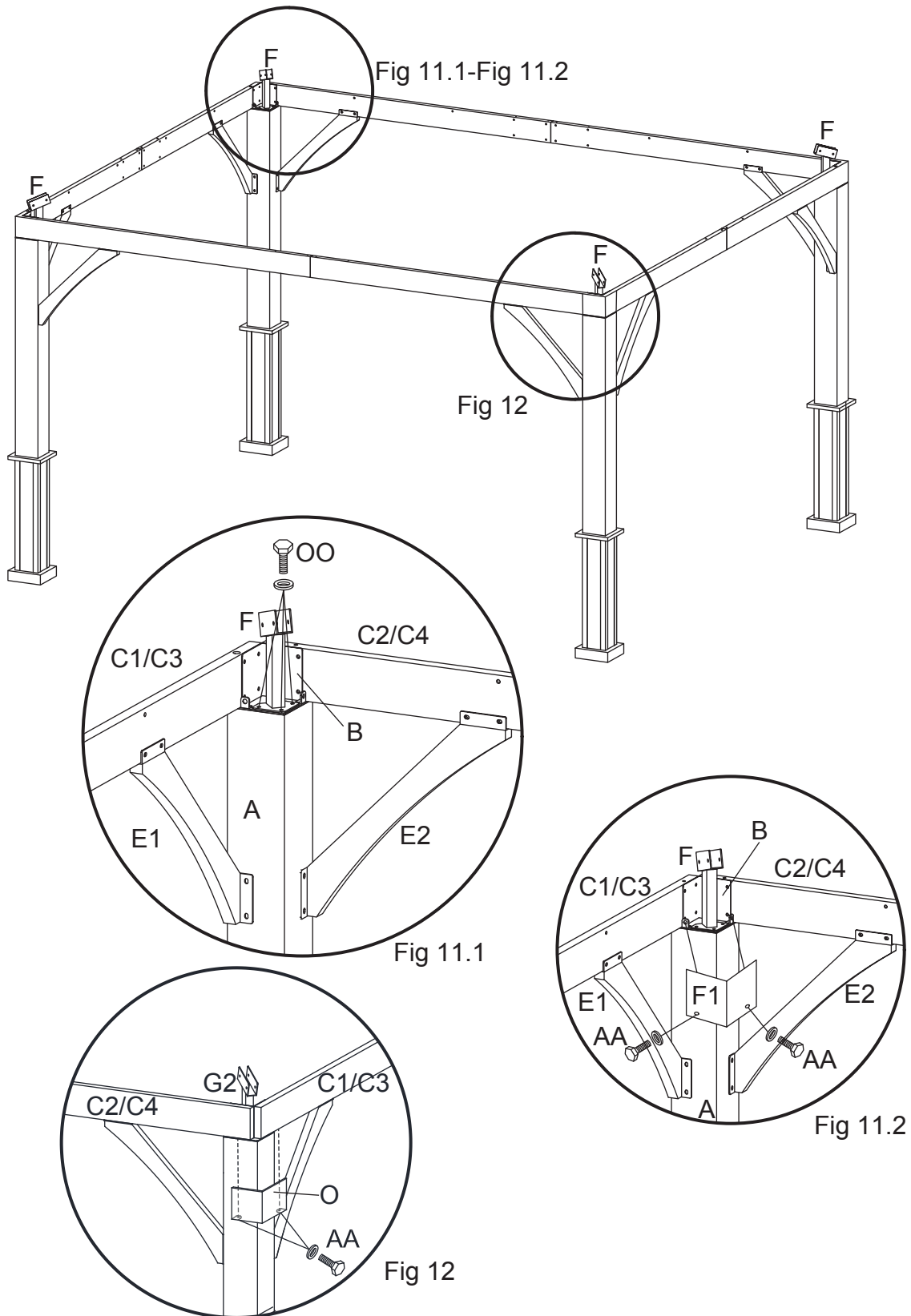
Step 4



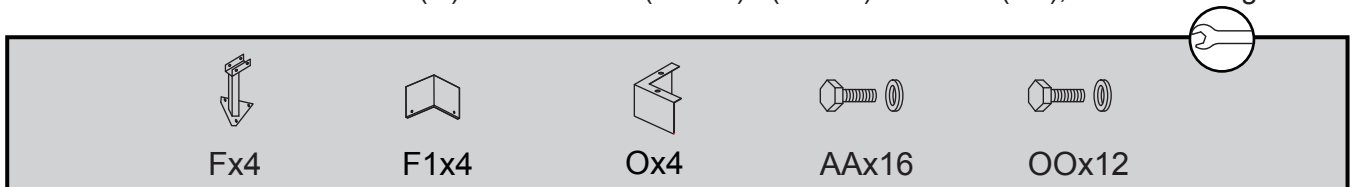
- 4.1. Connect the Lintels (C1/C2) to the Top Cover (B) with Bolt (AA), as seen in Fig 9.1-Fig 9.2;
- 4.2. Connect the Left-Support Bar (E1) to the Left-Short Lintel (C1) and the Post (A) with Bolt (AA), as seen in Fig 10.1;
- 4.3. Connect the Right-Support Bar (E2) to the Right - Short Lintel (C2) and the Post (A) with Bolt (AA), as seen in Fig 10.2.



Step 5



- 5.1. Connect the Corner Piece (F) to the Post (A) with Bolt (OO), as seen in Fig 11.1 ;
- 5.2. Connect the Cover (F1) to the Top Cover (B) with Bolt (AA), as seen in Fig 11.2;
- 5.3. Connect the Corner Cover (O) to the Lintels (C1/C3) / (C2/C4) with Bolt (AA), as seen in Fig 12.



Step 6

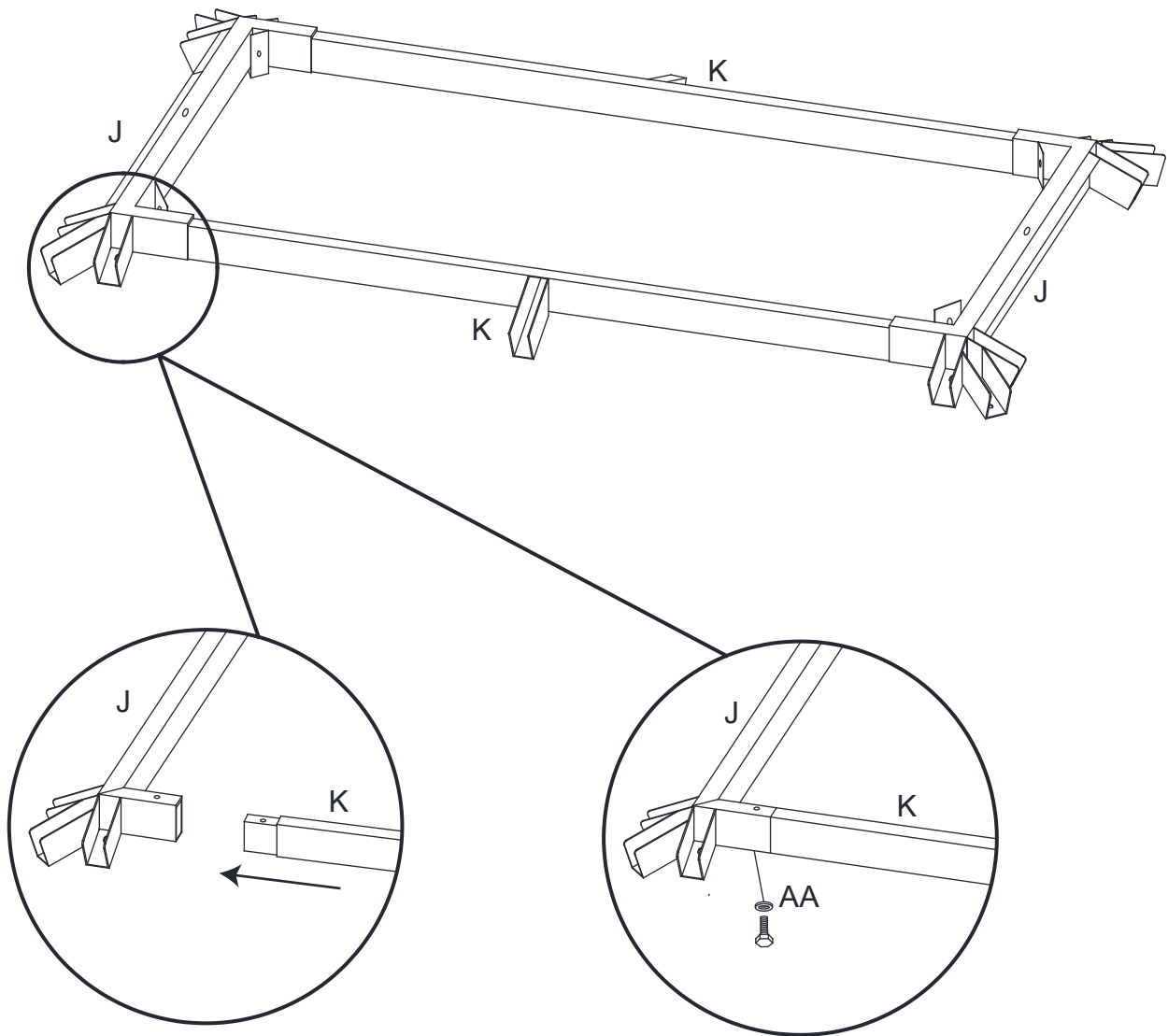
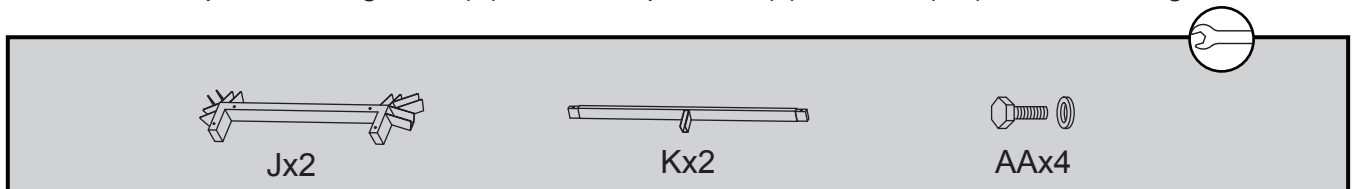


Fig 13

6. Insert the Top Connecting Tube (K) into the Top Frame (J) with Bolt (AA), as seen in Fig 13.



Step 7

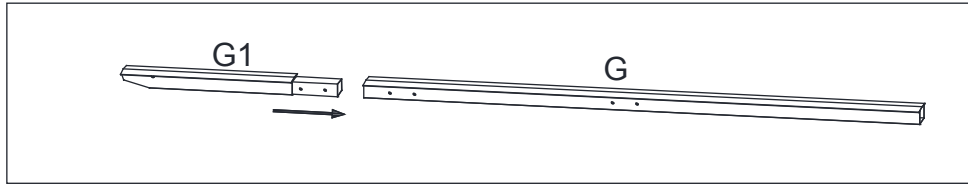


Fig 14

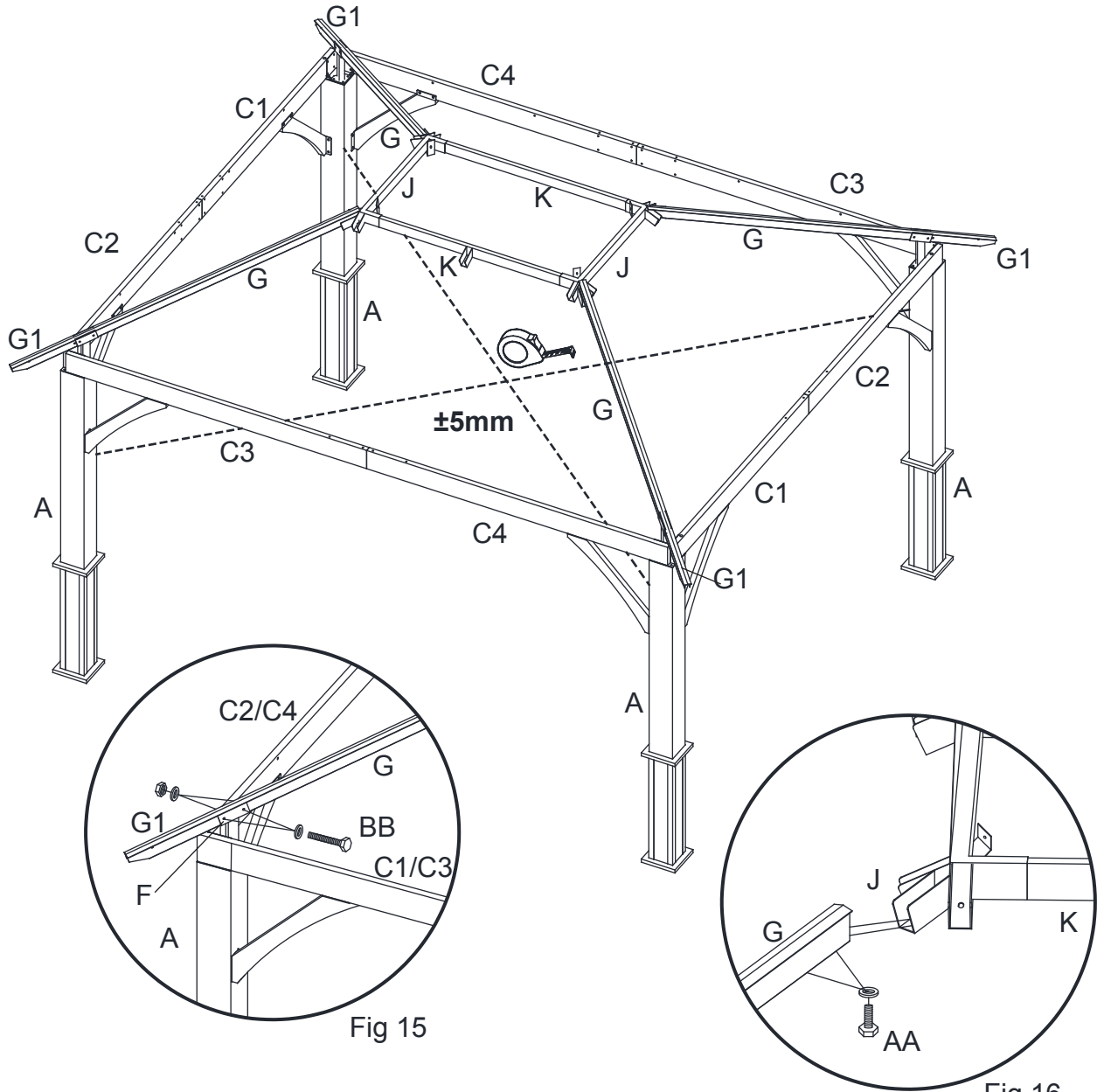


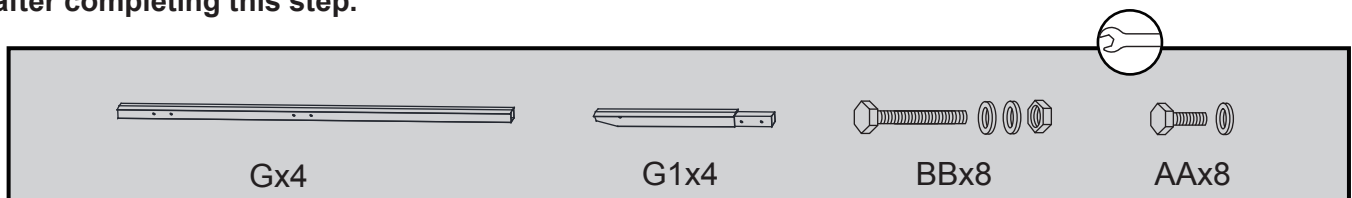
Fig 15

Fig 16

7.1. Connect the Long-Top Bar (G) to the Long-Top Connecting Tube (G1), as seen in Fig 14.

7.2. Connect the Long-Top Bar (G) with the Long-Top Connecting Tube (G1), by the Corner Piece (F) with Bolt (BB), connect the other end of the Long-Top Bar (G) to the Top Frame (J) with Bolt (AA), as seen in Fig 15-Fig 16.

Note: Be sure measurements diagonally across the overall frame are within 5mm of the same distance after completing this step.



Step 8

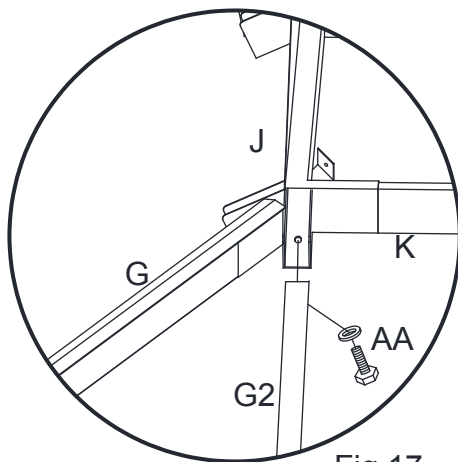
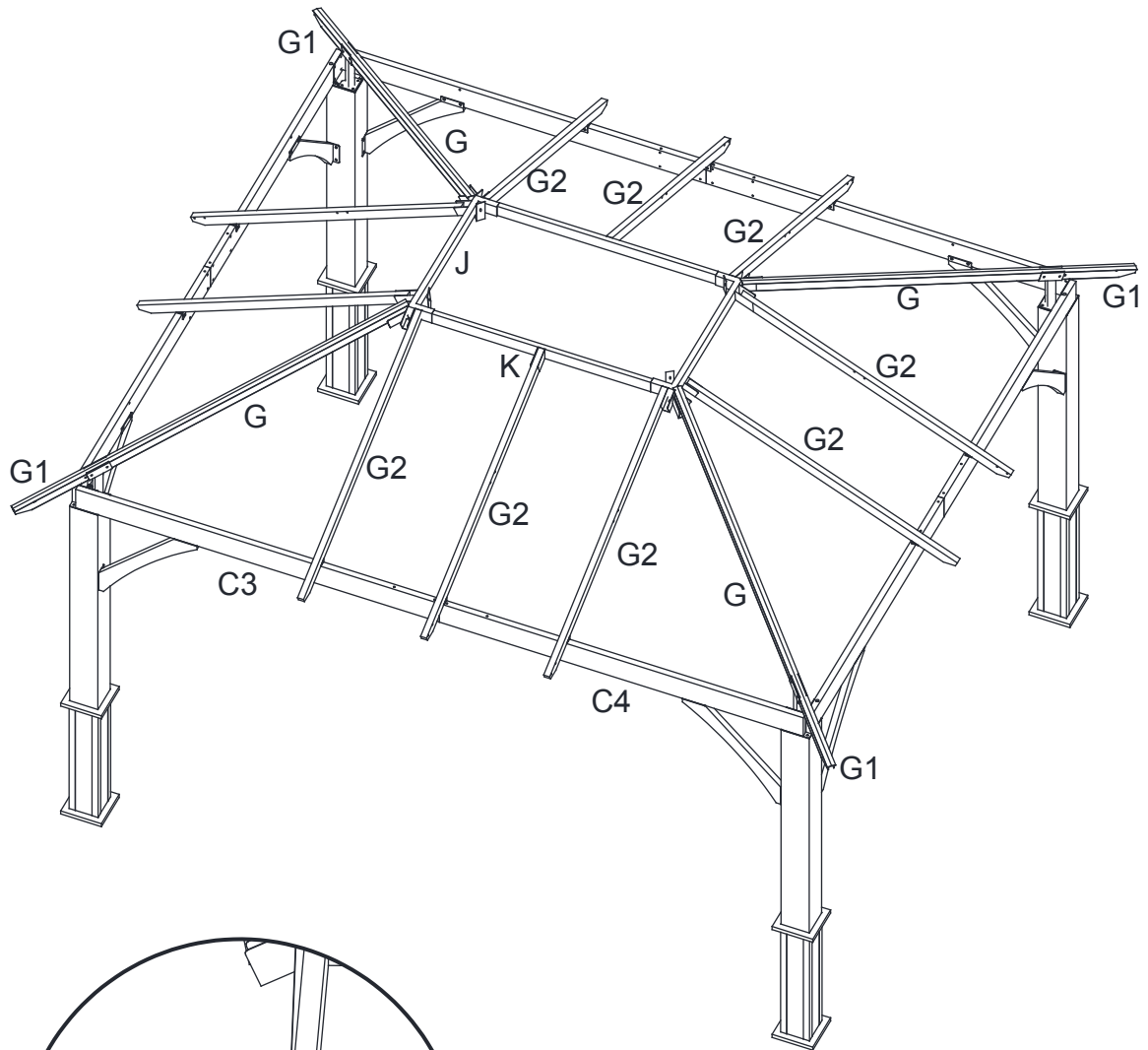


Fig 17

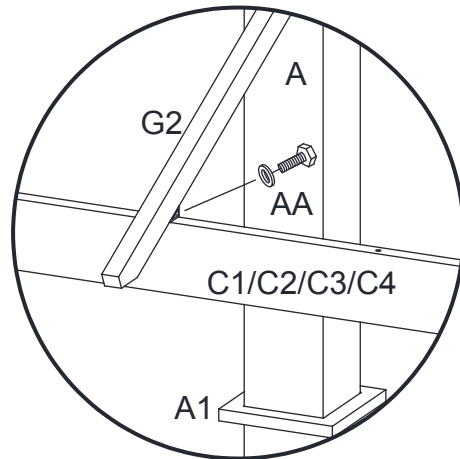
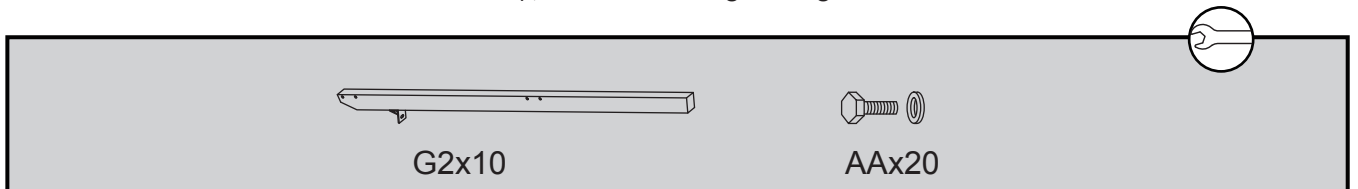
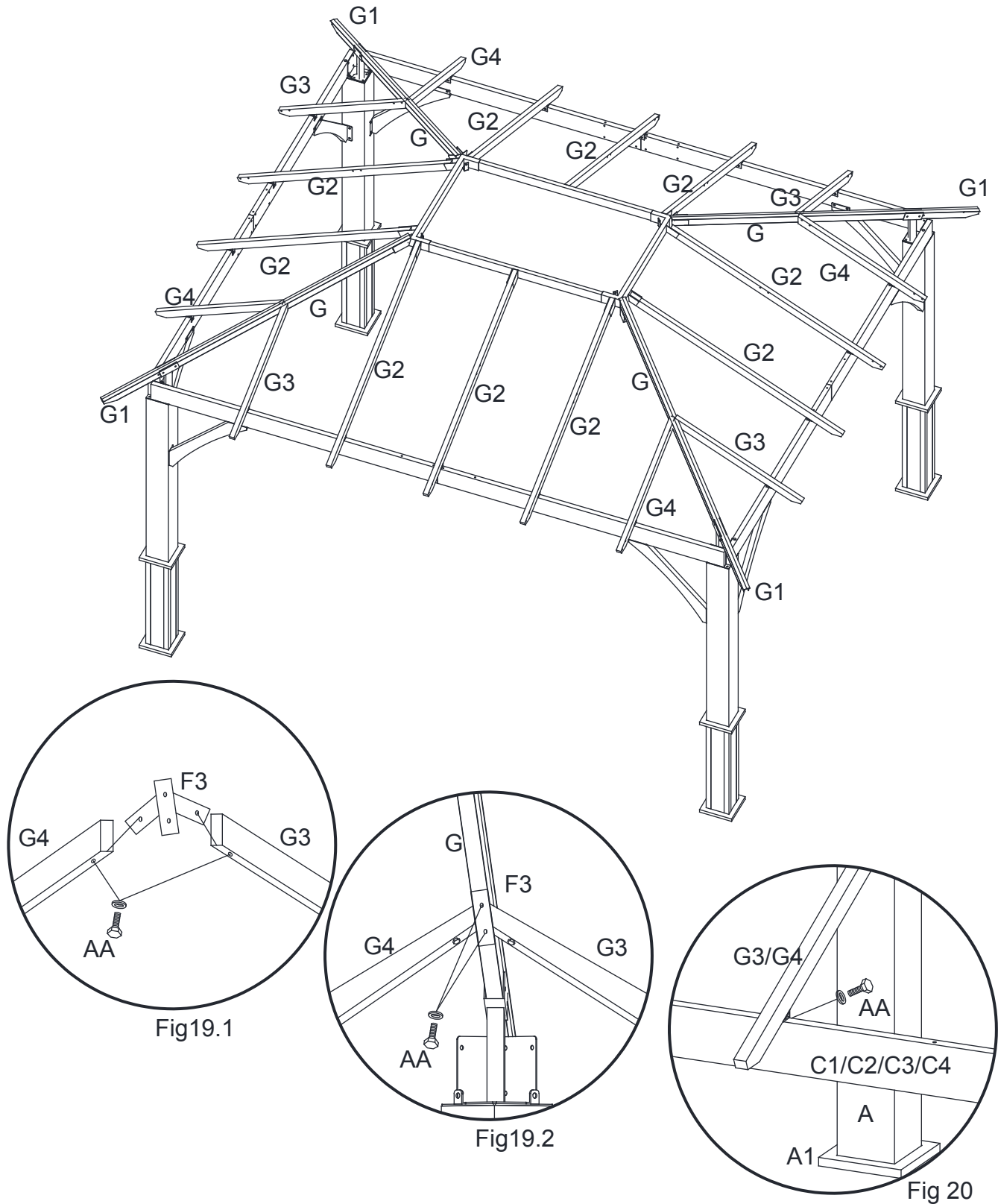


Fig 18

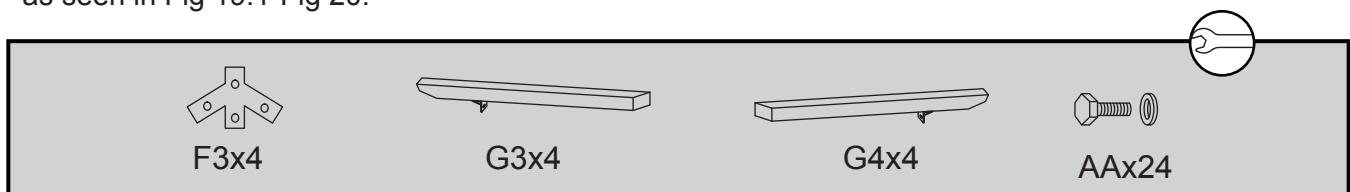
8. Connect the Short-Top Bar (G2) to the Top Frame (J) with Bolt (AA), then connect the other end to the lintels (C1/C2/C3/C4) with Bolt (AA), as seen in Fig 17-Fig 18.



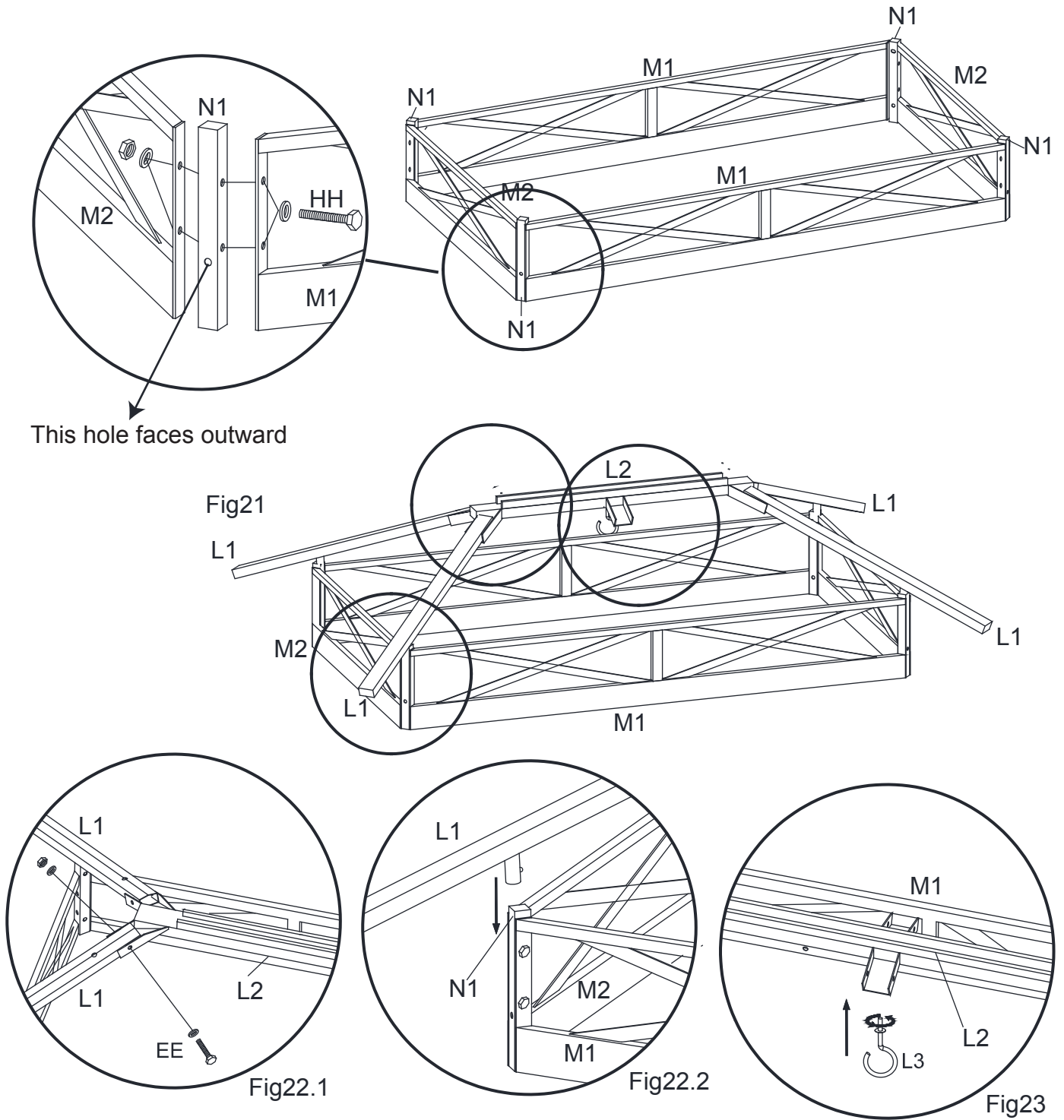
Step 9



9. Connect the Connector (F3) to one end of the Small Top Bar (G3/G4) with Bolts (AA) and then to the Long-Top Bar (G) with Bolts (AA); connect the other end to the Lintels (C1/C2/C3/C4) with Bolts (AA), as seen in Fig 19.1-Fig 20.



Step 10

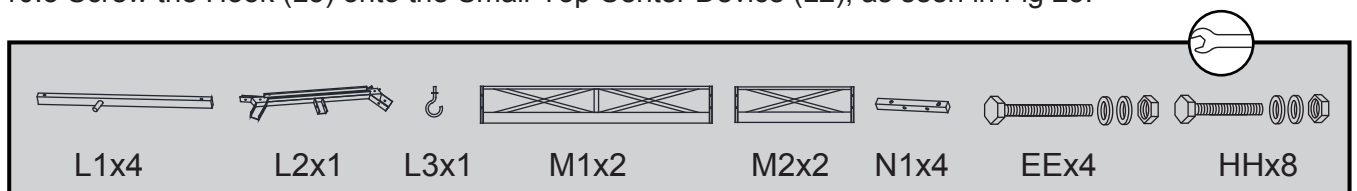


10.1. Connect the Small-top Frame (M1) and the Small-top Frame (M2) through the Small-Top Connecting Tube (N1) with Bolt (HH), as seen in Fig 21.

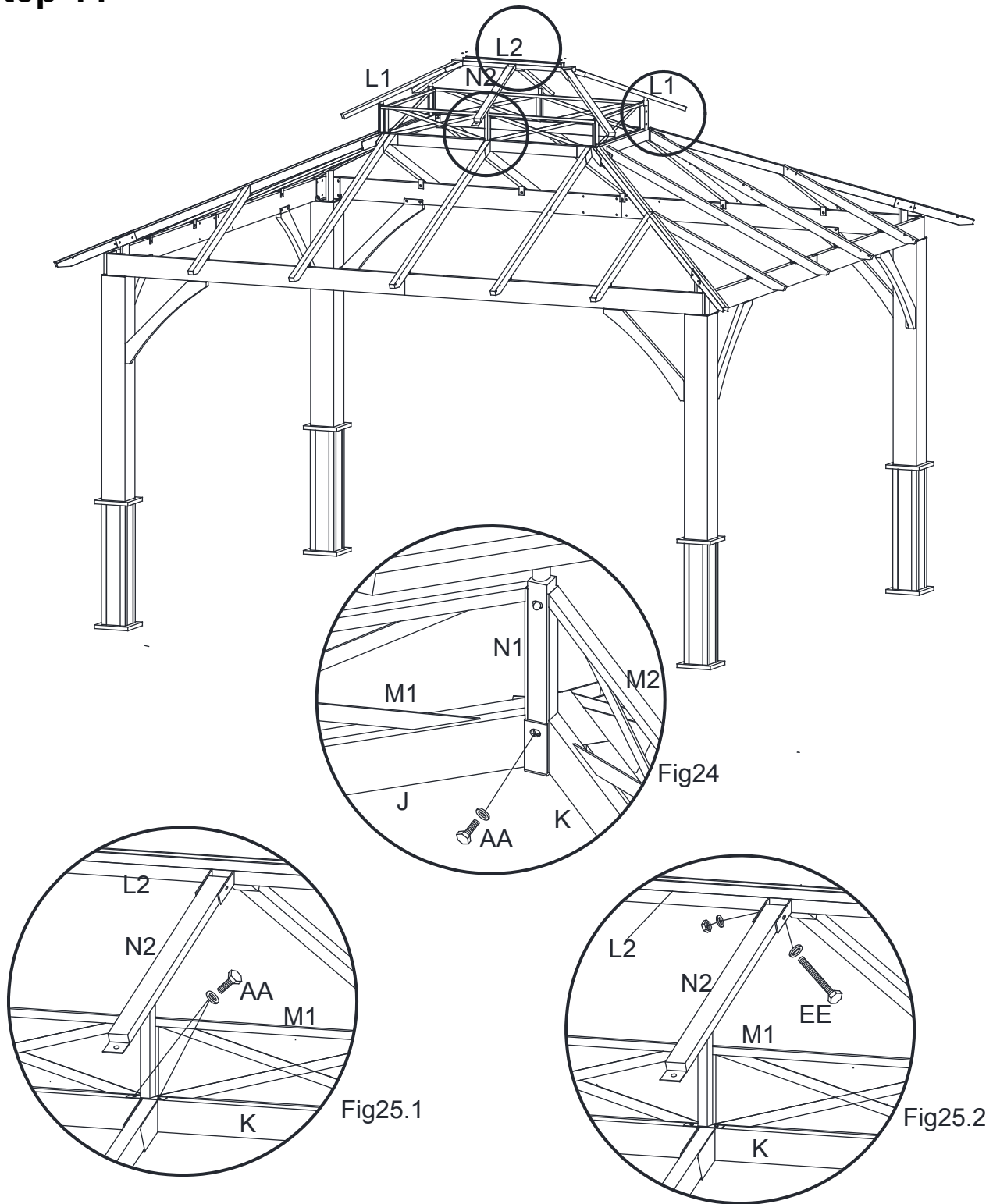
Pls note that the hole of the screw nut faces outward.

10.2. Connect the Small-Top Bar (L1) to the Small-Top Center Device (L2) with Bolt (EE), then insert the other end into the Small-Top Connecting Tube (N1), as seen in Fig. 22.1-Fig 22.2.

10.3 Screw the Hook (L3) onto the Small-Top Center Device (L2), as seen in Fig 23.

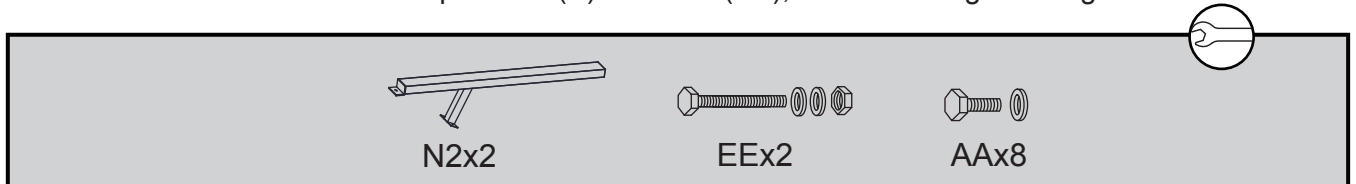


Step 11



11.1 Put the assembled Small-Top into the Top Frame (J/K) with Bolt (AA), as seen in Fig 24.

11.2 Connect the other end to the Connecting Tube (N2) to the Small-Top Center Device (L2) with Bolt (EE), and Connect one end of the Top Frame (K) with Bolt (AA), as seen in Fig 25.1-Fig 25.2.



Step 12

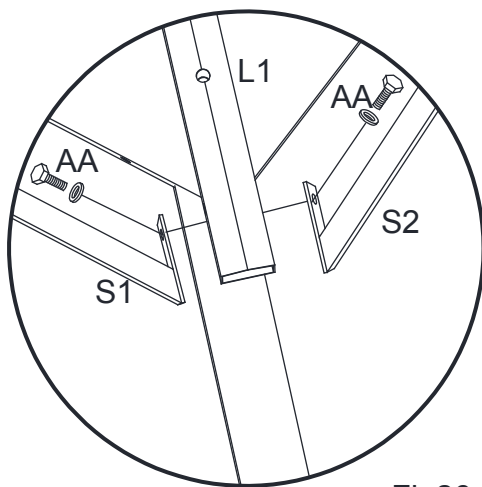
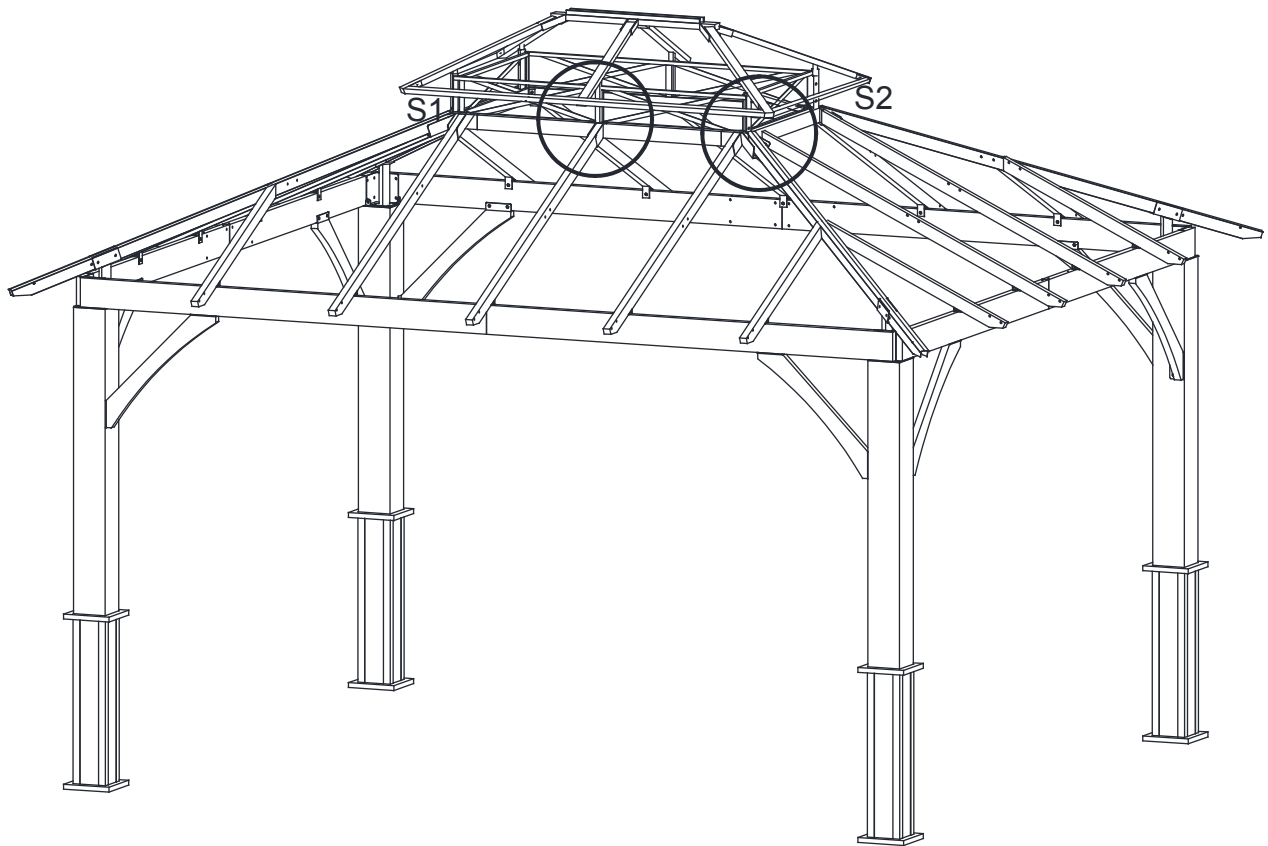


Fig26.1

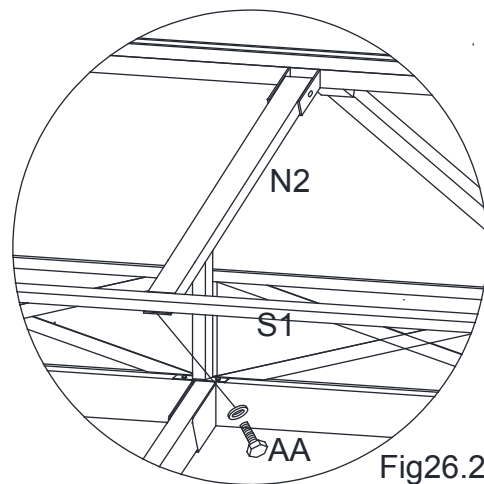
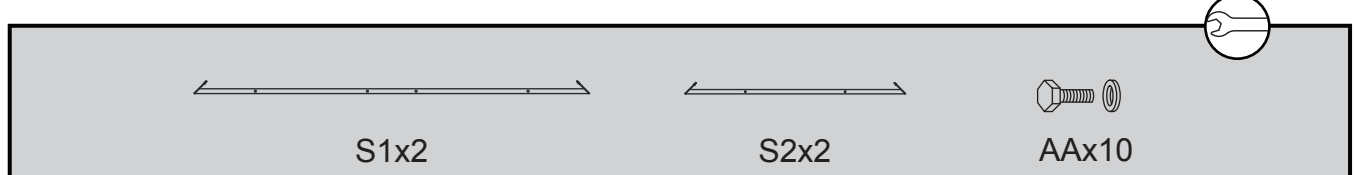


Fig26.2

12. Connect the Small-Top Supporting Tube (S1/S2) to the Small-Top Bar (L1) with bolt (AA), Connect the middle of the Small-Top Supporting Tube (S1) to the Connecting Tube (N2) with bolt (AA) , as seen in Fig 26.1-Fig 26.2.



Step 13

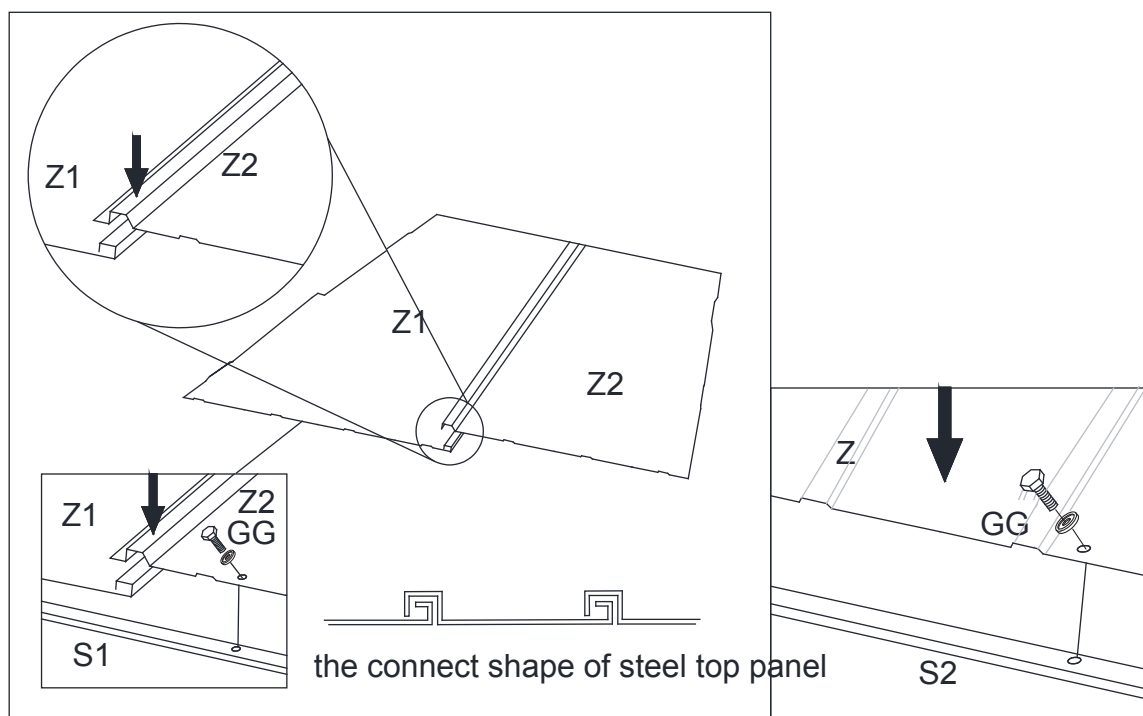
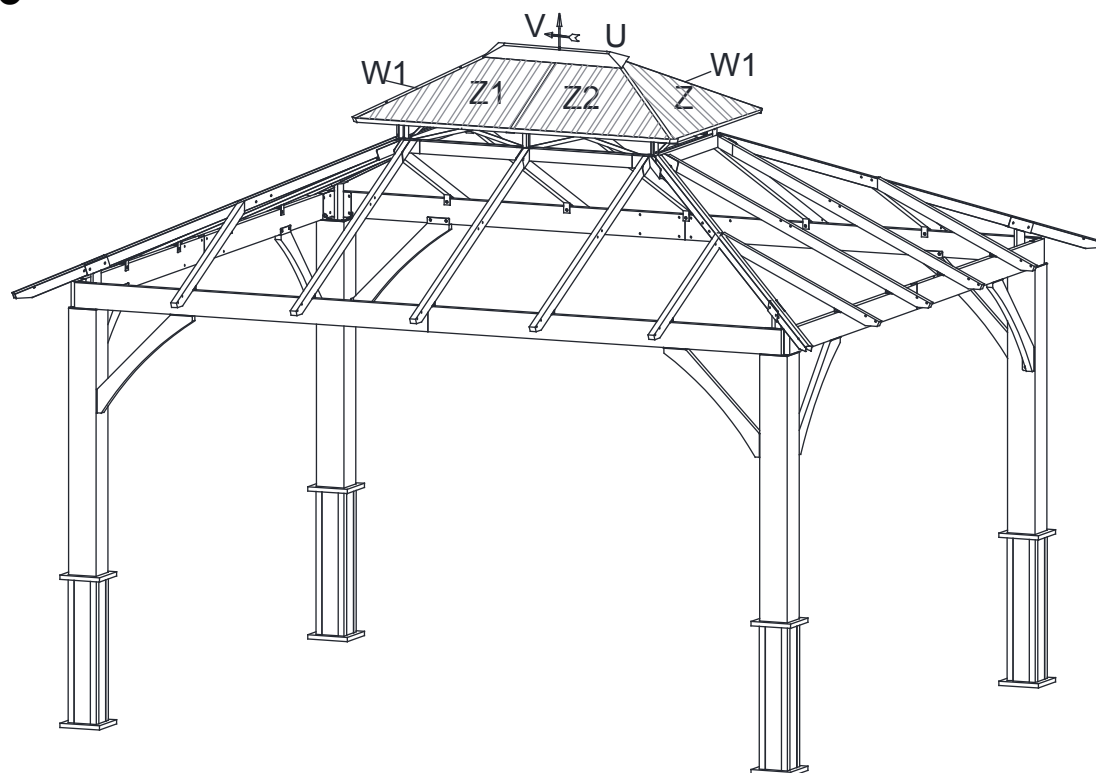
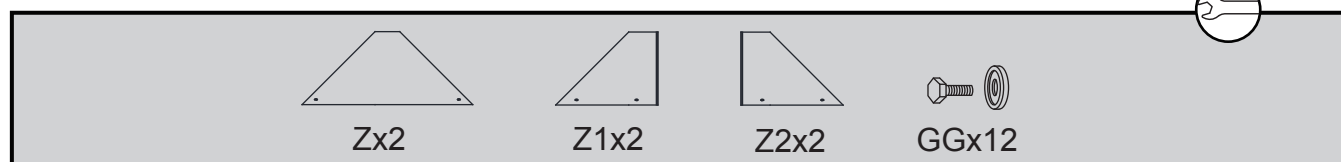
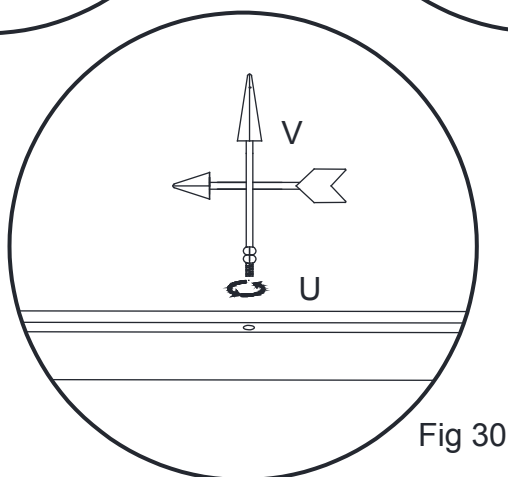
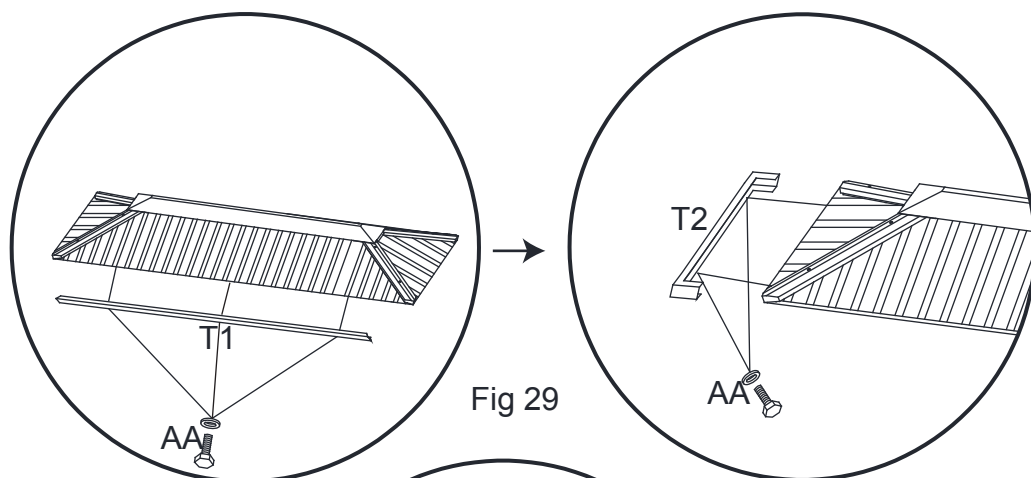
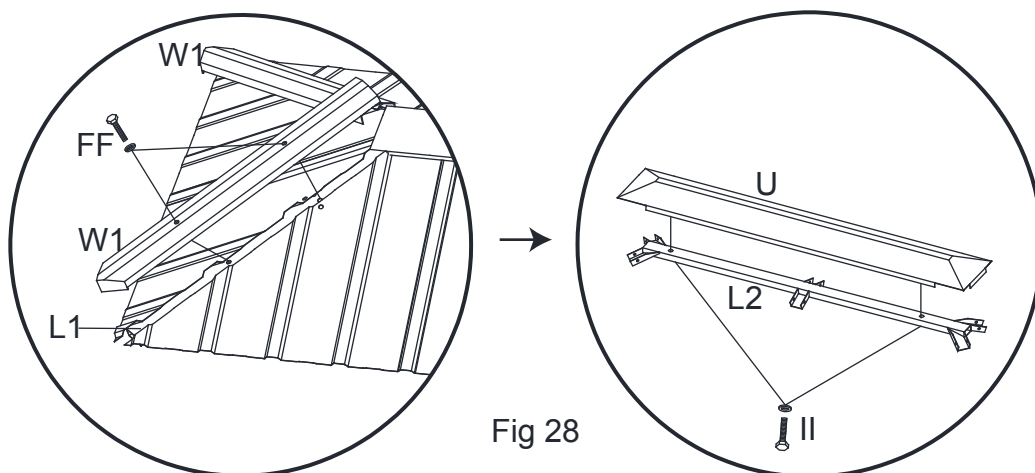


Fig27

13. Assemble the Plate of Small-Top (Z1/Z2) one by one and fix them onto the Small-Top Supporting Tube (S1) with Bolt (GG). Then install the Plate of Small-Top (Z) and fix them onto the Small-Top Supporting Tub (S2) with Bolt (GG), as seen in Fig 27.



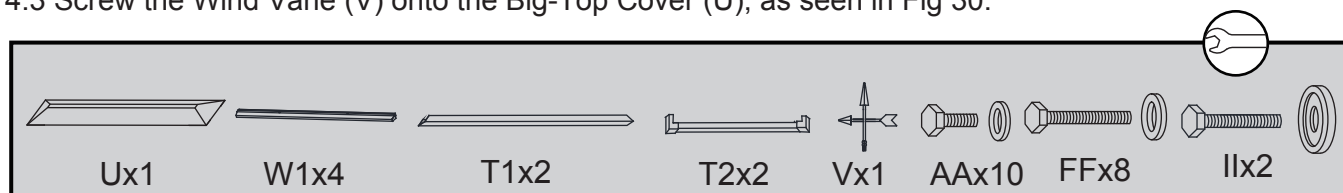
Step 14



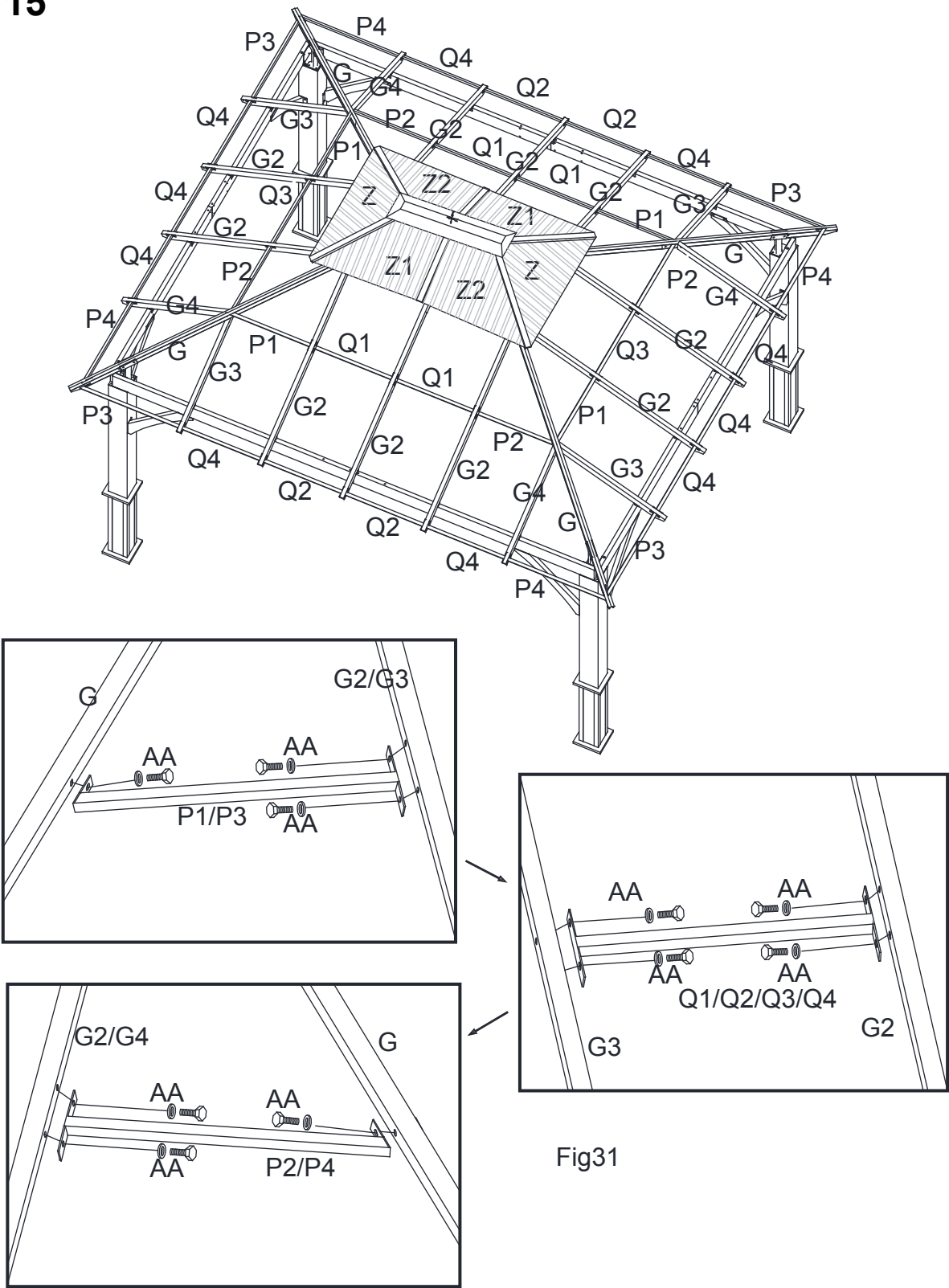
14.1 Install the Small-Top Ridge (W1) onto the Small-Top with Bolt (FF), then cover the Big-Top Cover (U) with Bolt (II), as seen in Fig 28.

14.2 Install the Long Edge Sealing of Small-Top (T1) on the long side of the Small-Top with Bolt (AA). Install the Short Edge Sealing of Small-Top (T2) on the short side of the Small-Top with Bolt (AA), as seen in Fig 29.


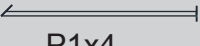
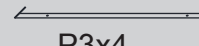



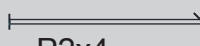
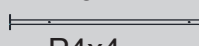

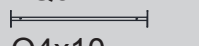
14.3 Screw the Wind Vane (V) onto the Big-Top Cover (U), as seen in Fig 30.



Step 15



15. Tighten all the supporting tubes with Bolt (AA) one by one based on the sequence shown in the figure, as seen in Fig 31.

				
				
				
				AAx128

Step 16

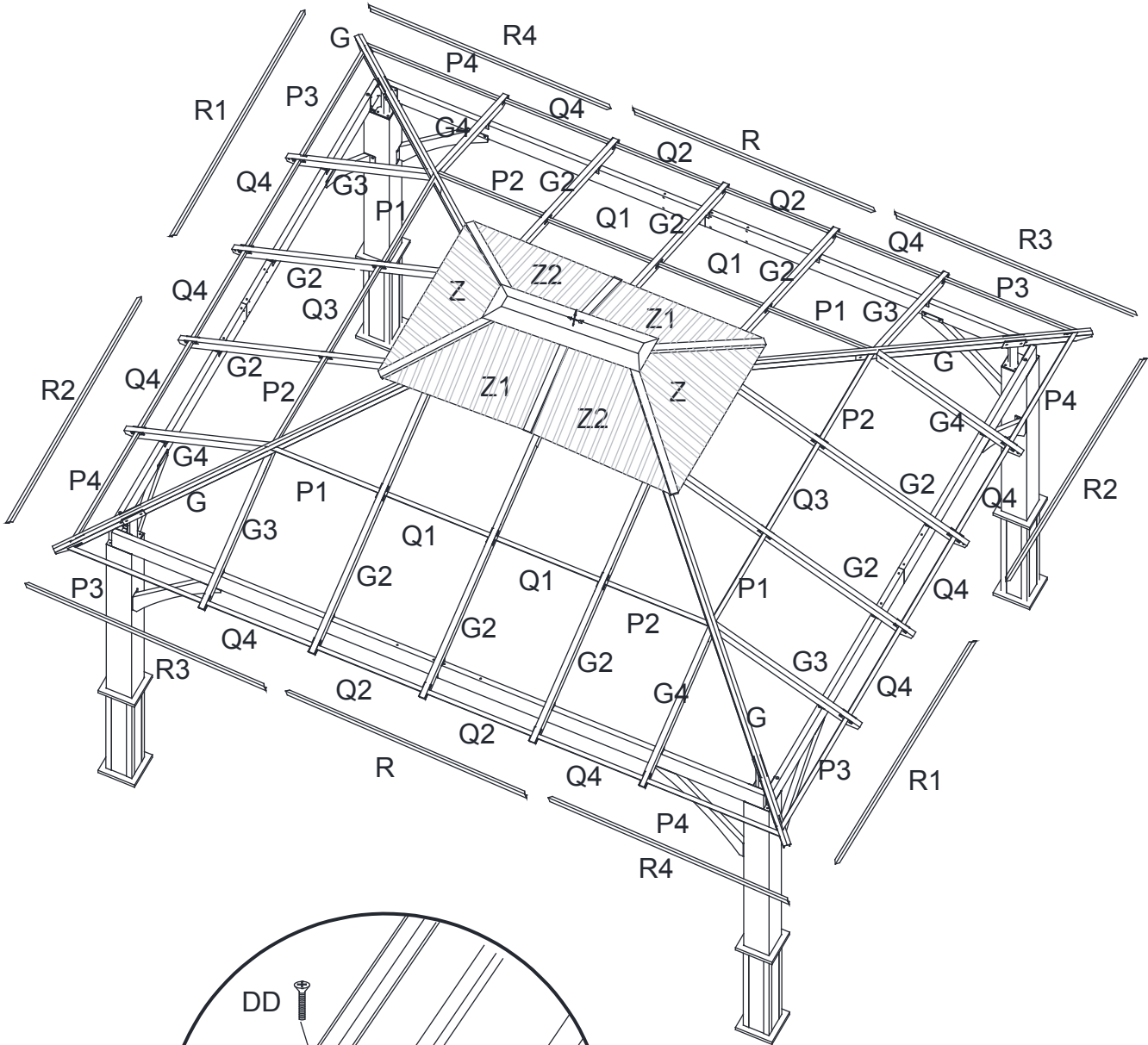
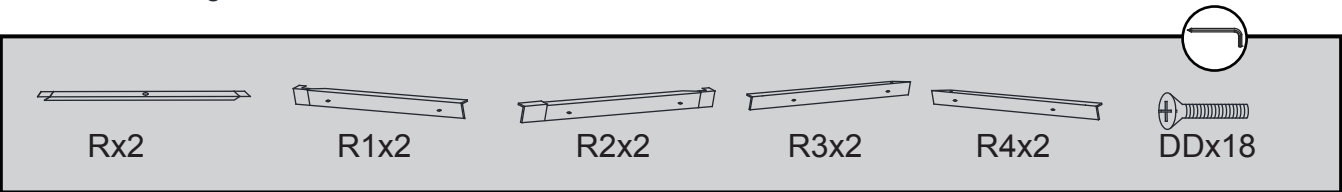


Fig 32

16.Connect the Edge Bands (R/R1/R2/R3/R4) to the small short bars (G2/G3/G4) by Bolt (DD), as seen in Fig 32



Step 17

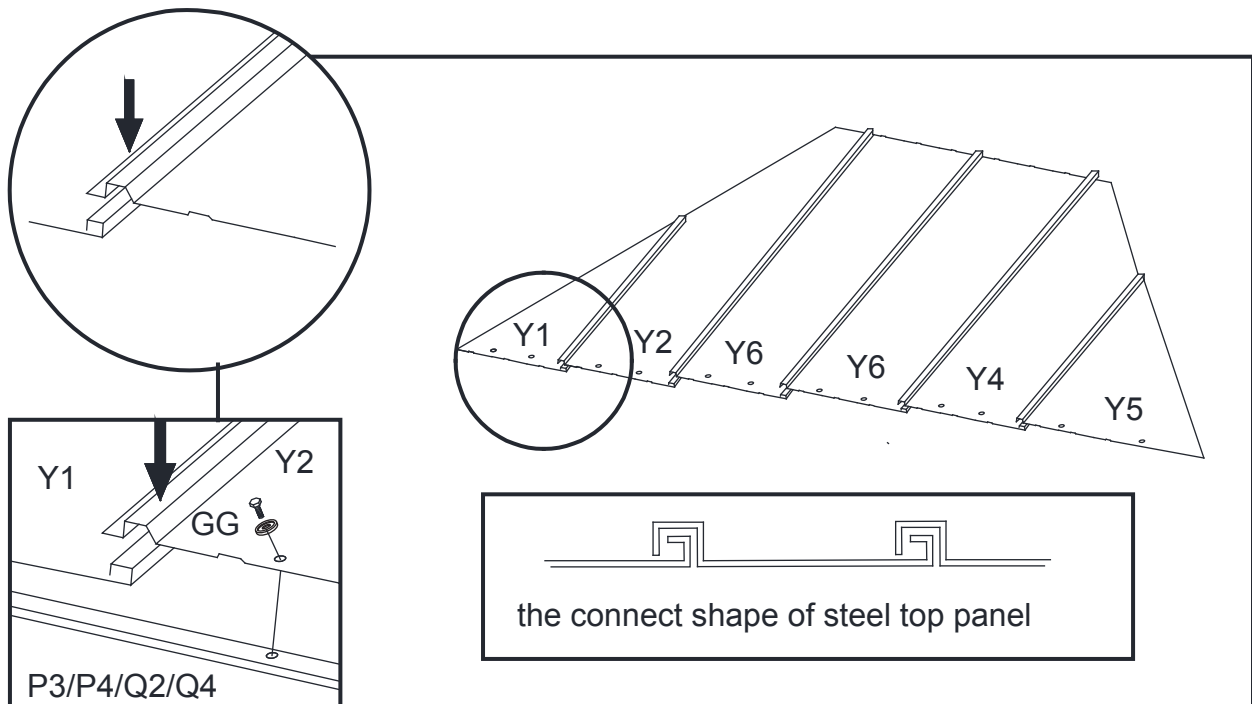
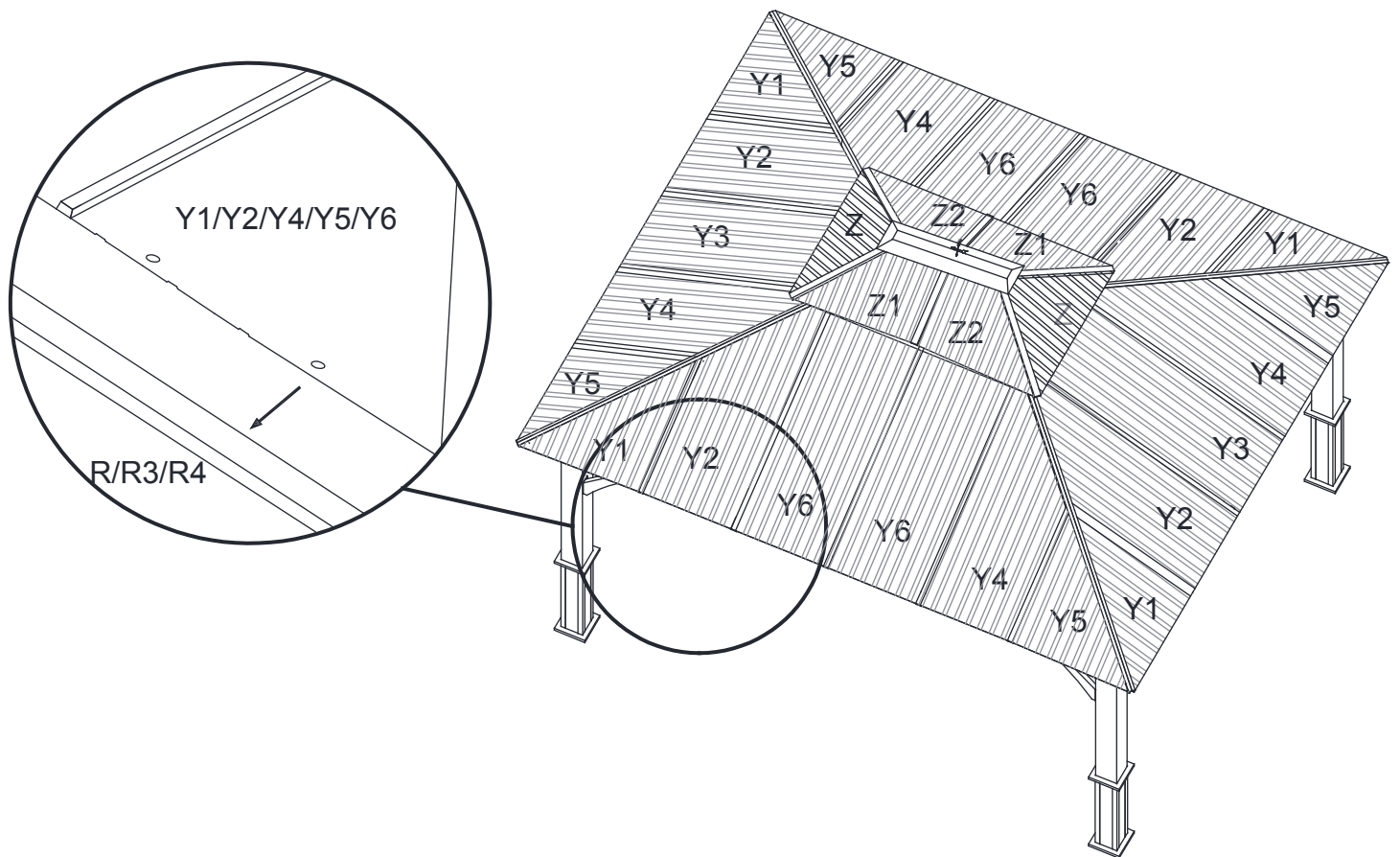


Fig33

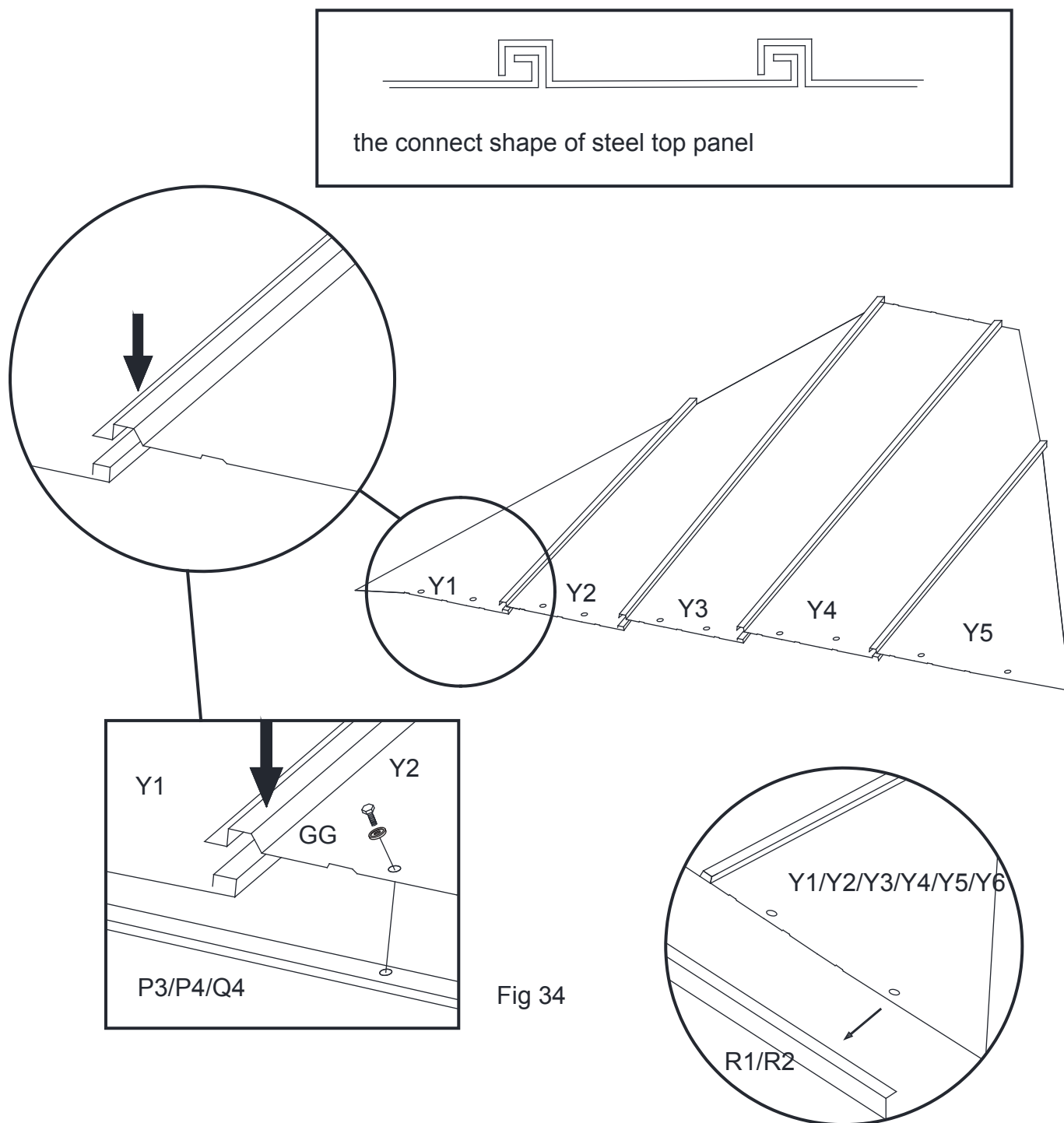


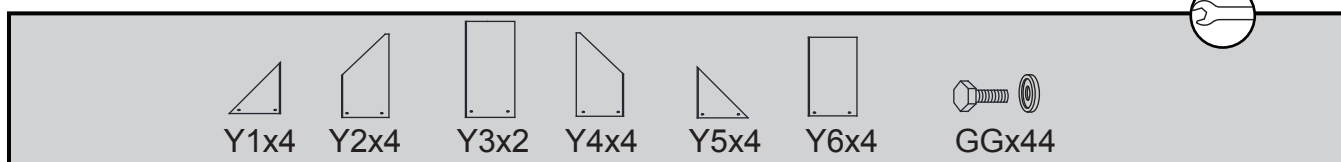
Fig 34

17.1. As is shown in the graph, install the Top Boards (Y1/Y2/Y6/Y4/Y5) in sequence, and have them fixed onto the Supporting Tubes (P3/P4/Q2/Q4) one by one by Bolt (GG), as seen in Fig 33.

Tips: Pls do not tighten all the screws until all the top boards are installed.

17.2 .Install the Top Boards (Y1/Y2/Y3/Y4/Y5) from left to right and fix them by Bolt (GG) onto the Supporting Tubes (P3/P4/Q4) , as seen in Fig 34.

Tips: Pls do not tighten all the screws until all the top boards are installed.



Step 18

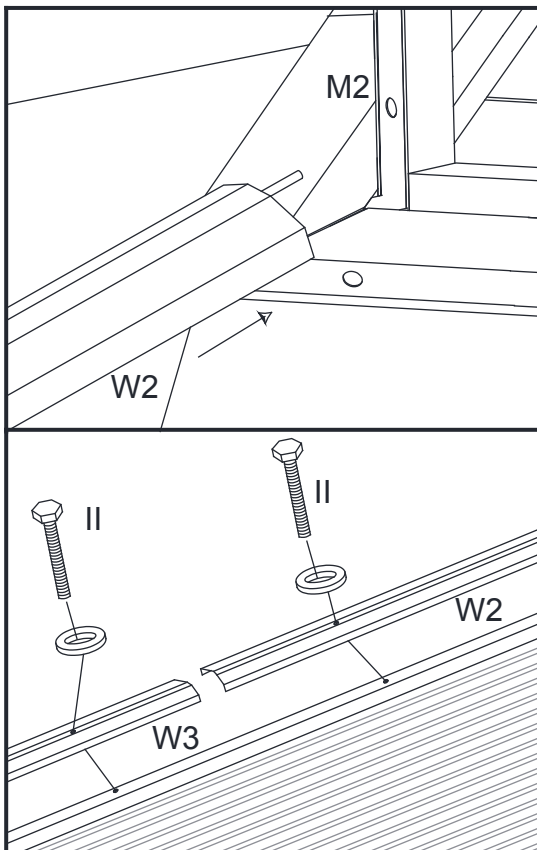
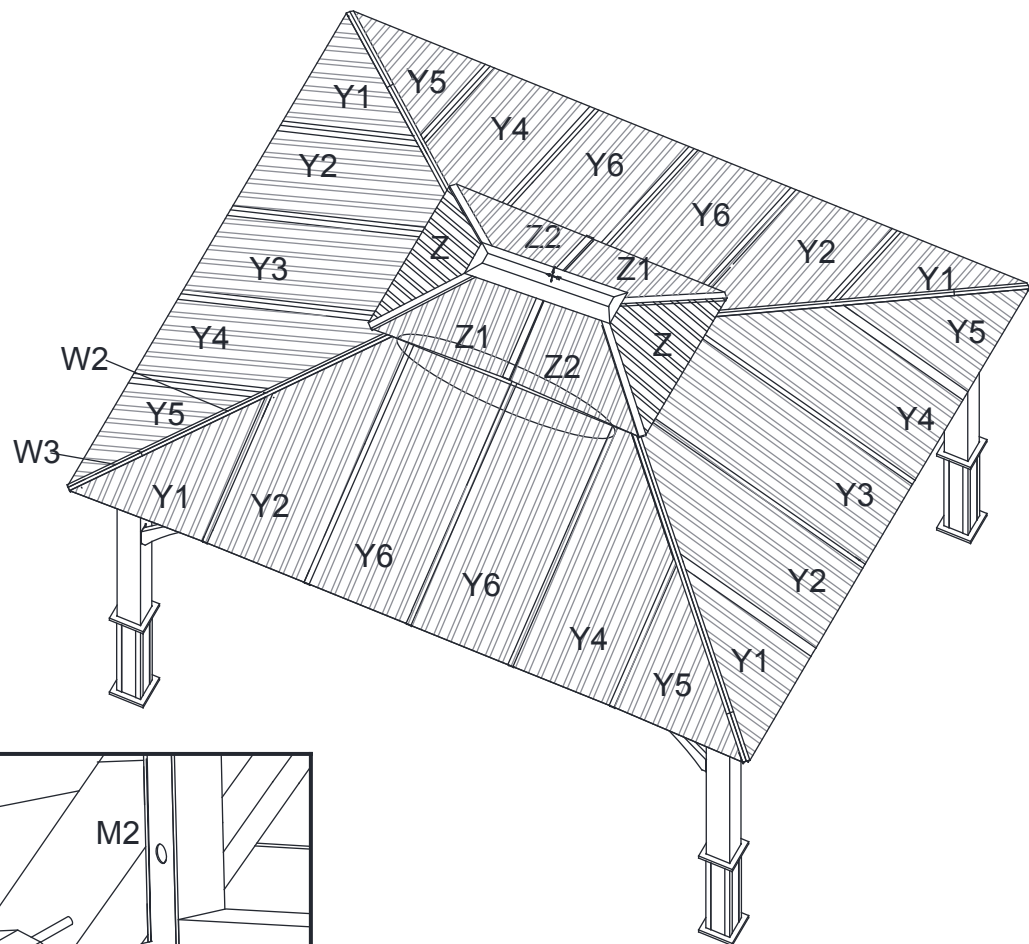


Fig35

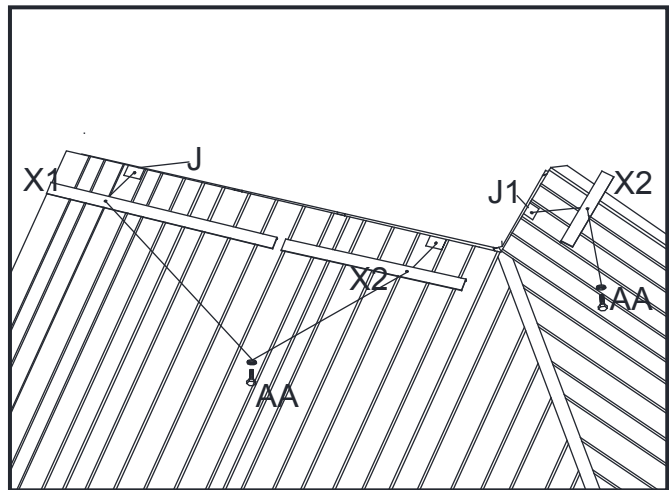
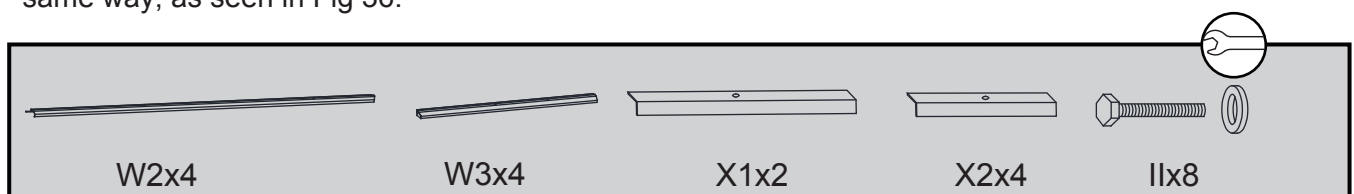
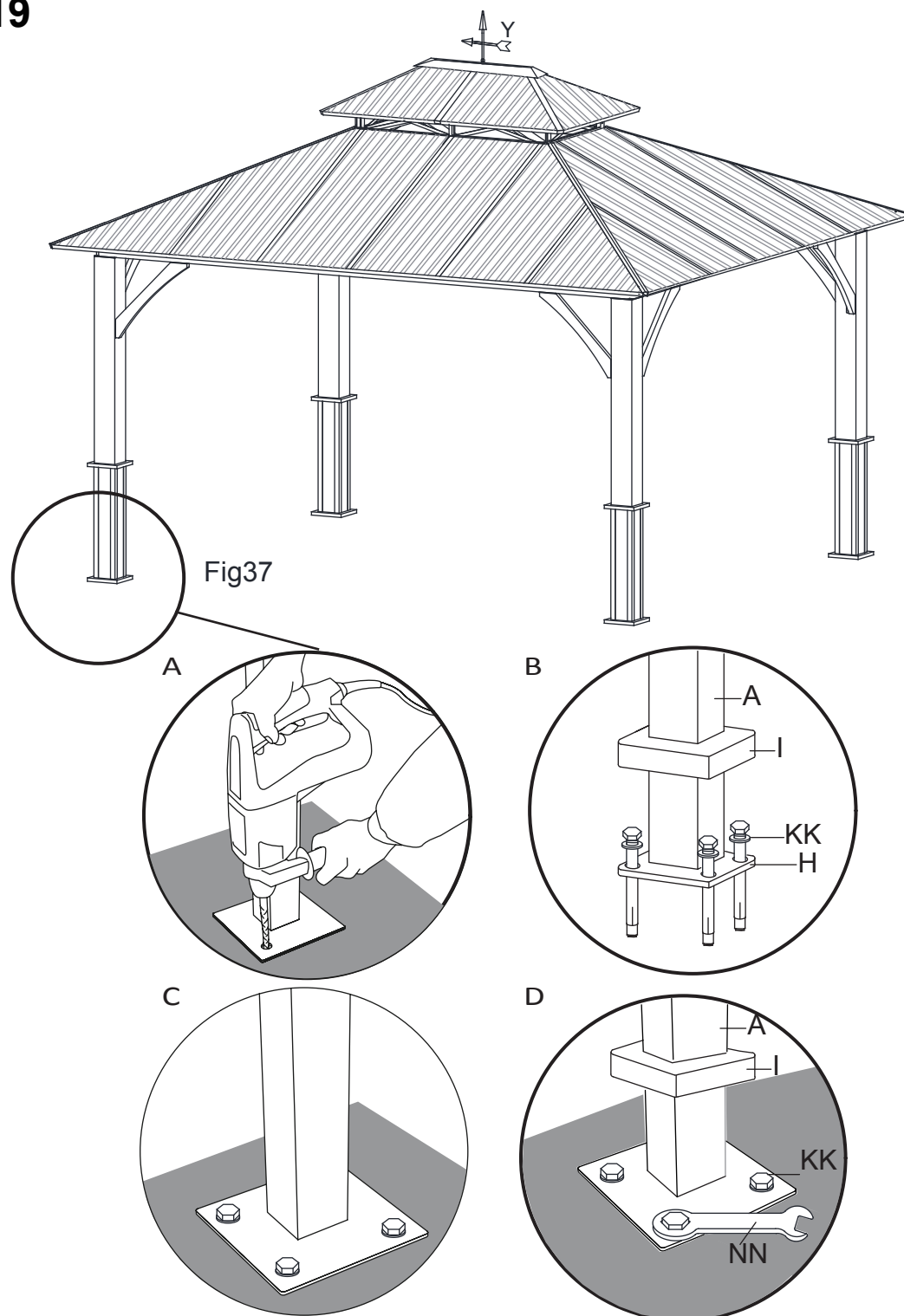


Fig36

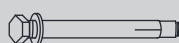
- 18.1 Cover the Big Top Cover (W2/W3) over the big top frame and tighten them by Bolt (II), as seen in Fig 35.
 18.2 Fix the L Plates (X1/X2) on the Top Connecting Tube (J/J1) with Bolts (AA), connect the other side in the same way, as seen in Fig 36.



Step 19



19. Using an electric concrete drill, drill holes into the concrete floor, corresponding to the holes in Base Plates (H). Insert Expansion bolt (KK) into the holes and hammer into place, using a hammer. Fasten Expansion bolts (KK), make sure the base plates (H) are totally grounded, as seen in Fig 37.



KKx16



CARE AND MAINTENANCE

- For cleaning, use a mild detergent solution, rinse with water, and allow to air dry. Do not use acetone, abrasive, or other special detergents as they would be harmful to the product's finish.
- Due to the nature of steel, surface oxidation (rusting) will occur if this protective coating is scratched. This is a natural process. To minimize this condition, it is recommended that care be taken when assembling and handling the product in order to prevent the paint from being scratched.

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